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Specifications for

Blanview TFT-LCD Monitor (2.7" QVGA 240 x RGB x 320 Portrait)

Version 2.0

(Please be sure to check the specifications latest version.)

MODEL COM27H2P41UTC

Customer's Approval

Signature:

Name:

Section:

Title:

Date:

ORTUSTECH

TOPPAN PRINTING CO.,LTD.
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 Version History

Ver.	Date	Page	Description
1.0	May.12,2016	-	- First issue
 x7 2.0	Mar.1.2020	all page	correction It is a company name change from ORTUS TECHNOLOGY CO.,LTD to TOPPAN PRINTING CO.,LTD.
		2	change Change revision history page P44 → P2
		3	change Change number of pages
		4	change RoHS(2.0) directive
		41	change LCD7200:220mm→LCD7200:290mm
		42	change Leader position
		43	add Measurement angle

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1. Application

This Specification is applicable to 68.4mm (2.7 inch) Blanview TFT-LCD monitor with TP for non-military use.

- ◎ TOPPAN PRINTING makes no warranty or assume no liability that use of this Product and/or any information including drawings in this Specification by Purchaser is not infringing any patent or other intellectual property rights owned by third parties, and TOPPAN PRINTING shall not grant to Purchaser any right to use any patent or other intellectual property rights owned by third parties. Since this Specification contains TOPPAN PRINTING's confidential information and copy right, Purchaser shall use them with high degree of care to prevent any unauthorized use, disclosure, duplication, publication or dissemination of TOPPAN PRINTING's confidential information and copy right.
- ◎ If Purchaser intends to use this Products for an application which requires higher level of reliability and/or safety in functionality and/or accuracy such as transport equipment (aircraft, train, automobile, etc.), disaster-prevention/security equipment or various safety equipment, Purchaser shall consult TOPPAN PRINTING on such use in advance.
- ◎ This Product shall not be used for application which requires extremely higher level of reliability and/or safety such as aerospace equipment, telecommunication equipment for trunk lines, control equipment for nuclear facilities or life-support medical equipment.
- ◎ It must be noted as an mechanical design manner, especial attention in housing design to prevent arcuation/flexure or caused by stress to the LCD module shall be considered.
- ◎ TOPPAN PRINTING assumes no liability for any damage resulting from misuse, abuse, and/or miss-operation of the Product deviating from the operating conditions and precautions described in the Specification.
- ◎ It shall be mutually conferred if nonconforming defect which result from unspecified cause in this specification arises.
- ◎ If any issue arises as to information provided in this Specification or any other information, TOPPAN PRINTING and Purchaser shall discuss them in good faith and seek solution.
- ◎ TOPPAN PRINTING assumes no liability for defects such as electrostatic discharge failure occurred during peeling off the protective film or Purchaser's assembly process.



- ◎ This Product is compatible for RoHS(2.0) directive.

Object substance	Maximum content [ppm]
Cadmium and its compound	100
Hexavalent Chromium Compound	1000
Lead & Lead compound	1000
Mercury & Mercury compound	1000
Polybrominated biphenyl series (PBB series)	1000
Polybrominated biphenyl ether series (PBDE series)	1000
Bis(2-ethylhexyl)phthalate series(DEHP series)	1000
Butyl benzyl phthalate series(BBP series)	1000
Dibutyl phthalate series(DBP series)	1000
Diisobutyl phthalate series(DIBP series)	1000

2. Outline Specifications

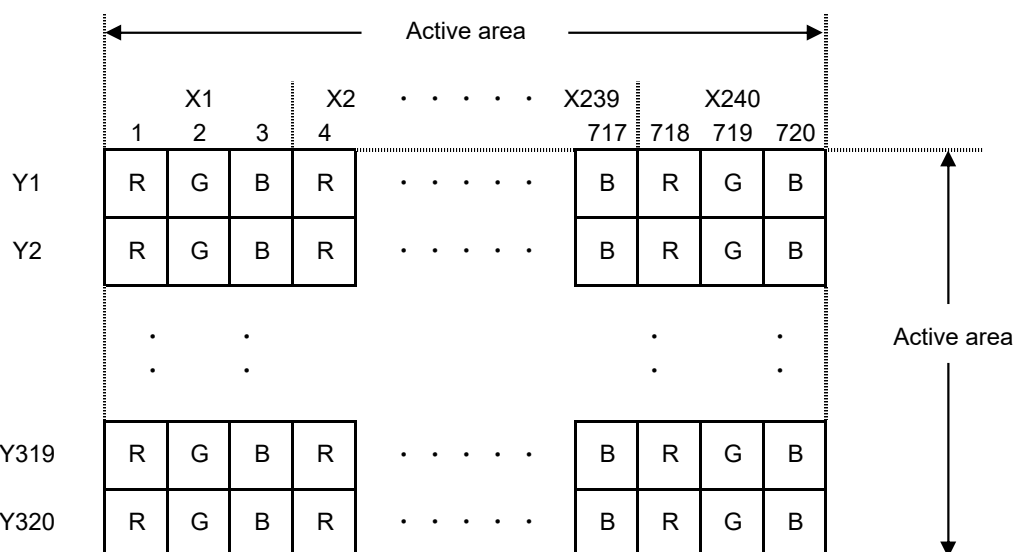
2.1 Features of the Product

- 2.7 inch diagonal display, 720 [H] x 320 [V] dots. 240RGB x 320 pixel.
- 6-bit / 262,144 colors.
- Single power supply operation of 2.7V.
- Timing generator [TG], Counter-electrode driving circuitry, Built-in power supply circuit.
- Long life & High bright white LED back-light and Touch panel operation monitor.
- Blanview TFT-LCD, improved outdoor visibility.

	Indoor		Outdoor	
	Visibility	Power Efficiency (Battery Life)	Visibility	Power Efficiency (Battery Life)
Transmissive	Good	Good	Fair	Poor
Transflective	Fair	Poor	Good	Good
Blanview	Good	Good	Good	Good

2.2 Display Method

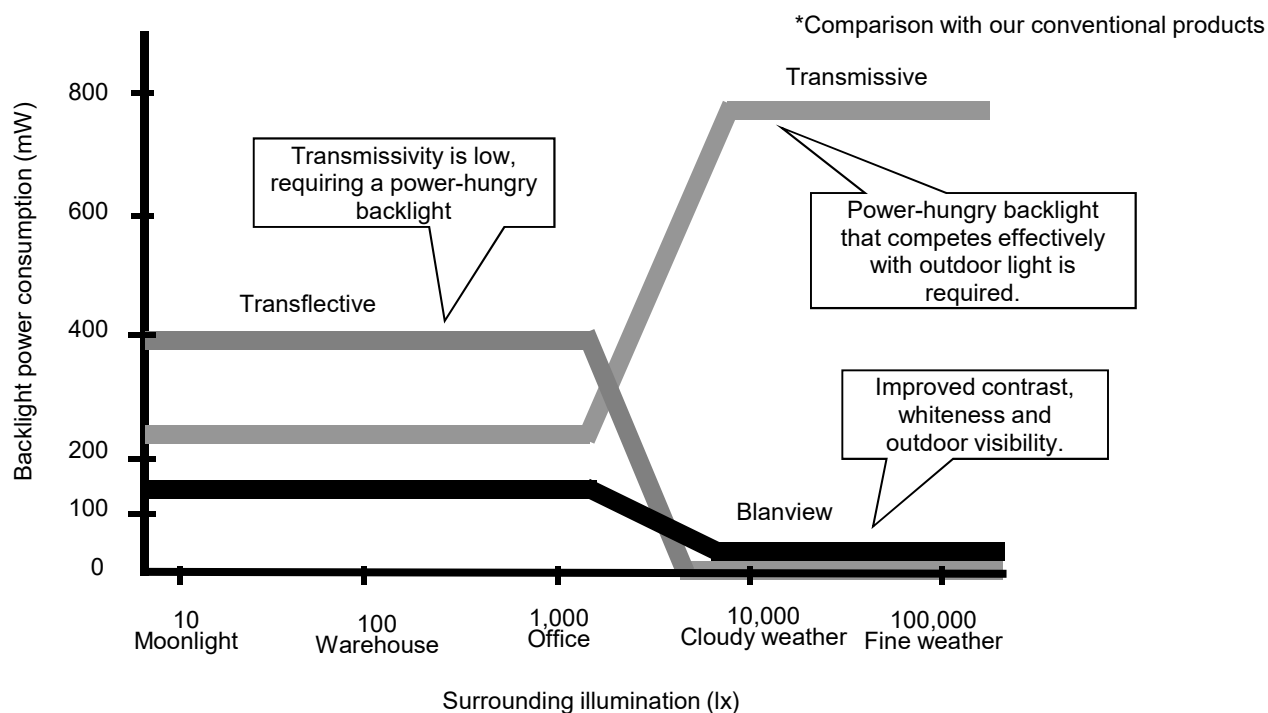
Items	Specifications	Remarks
Display type	VA type 262,144 colors Blanview, Normally Black	
Driving method	a-Si TFT Active matrix Line-scanning, Non-interlace	
Dot arrangement	RGB stripe arrangement	Refer to "Dot arrangement"
Signal input method	6-bit Data : Paralell interface	
Backlight type	Long life & High bright white LED	
Touch panel	Resistance type,transmissive analog tablet	Surface finishing:Clear
NTSC ratio	50%	



Dot arrangement (FPC cable placed lower side)

<Features of Blanview>

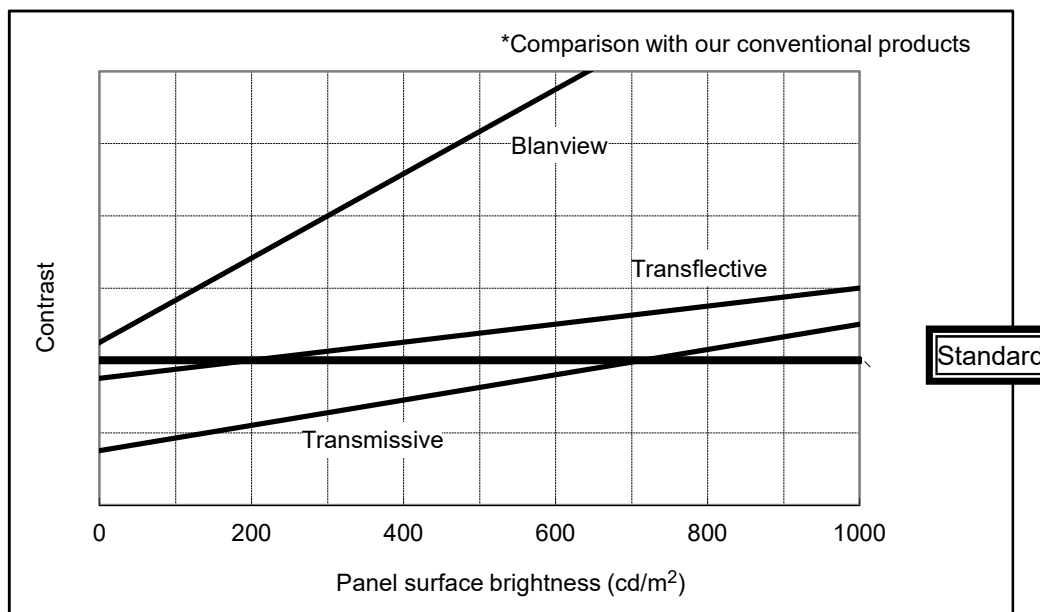
- Backlight power consumption required to assure visibility. (equivalent to 3.5"QVGA)



- Contrast characteristics under 100,000lx. (same condition as direct sunlight.)

With better contrast (higher contrast ratio), Blanview TFT-LCD has the best outdoor visibility in three different types of TFT-LCD.

Below chart shows contrast value against panel surface brightness. (Horizontal: Panel surface brightness/ Vertical: Contrast value) LCD panel has enough outdoor visibility above our Standard line. (TOPPAN PRINTING criteria)



3. Dimensions and Shape

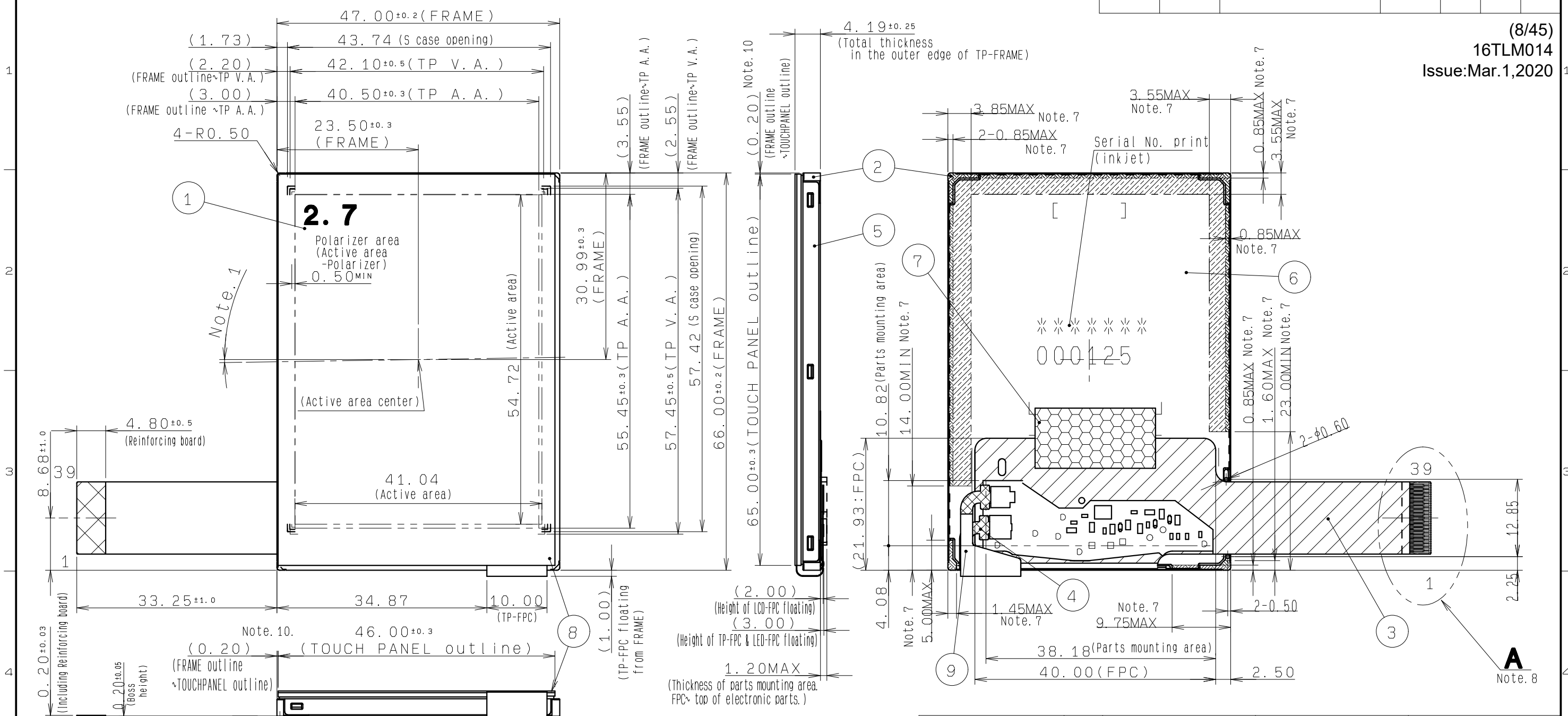
3.1 Dimensions

Items	Specifications	Unit	Remarks
Outline dimensions	47.00[H] × 66.00[V] × 4.19[D]	mm	exclude FPC and components on the FPC
Active area	41.04[H] × 54.72[V]	mm	68.4mm diagonal
Number of dots	720[H] × 320[V]	dot	
Dot pitch	57.0[H] × 171.0[V]	um	
Hardness of Touch Panel surface	3	H	
Weight	25.0	g	Include FPC cable

3.2 Outward Form

EC No.	REV. NO.	REVISE	DATE (Y:M:D)	APPROVED	CHECKED	PREPARED
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Issue:Mar.1,2020



- Note 1. Angular deviation of LCD cell from the TFT-LCD monitor's reference axis shall be less than $[\pm 40']$.
- Note 2. Recommended FPC connectors
For LCD : HIROSE, part number: FH23-39S-0.3SHW(05)
- Note 3. Protective film is affixed on front surface of the screen.
Location tolerance of the protective film shall be ± 1.5 mm to the polarizing film.
- Note 4. Keep a gap, for example 0.3 to 0.7mm between the bezel edge and T/P surface to avoid the bezel edge from making contacting with the T/P surface that may cause a "false touch" with the bottom layer.
- Note 5. Bezel Opening design:
It is recommended to design based on LCD Active area and LCD Active area center.
Please place the bezel opening to maintain the operation by a stylus pen or finger inside the T/P response area. (Refer to "Example of housing design")
The dimensions shown (note6) in drawing are One example of the bezel design.
- Note 6. Linearity is guaranteed in the area surrounded by 3mm inside lines from TOUCHPANEL Active Area.
- Note 7. In case TFT-LCD monitor is fixed to the case of your product, it's recommended that monitor is fixed in to area. If the burden on area are smaller than area, these area can be used too. Please choose a size implement the test.
- Note 8. Refer to "4. PIN ASSIGNMENT" about the pin No. of TOUCHPANEL.
- Note 9. Refer to "14. CRITERIA OF JUDGMENT" about the appearance specification of a polarizer.
- Note 10. Touch Panel fits in the outer shape of the frame.

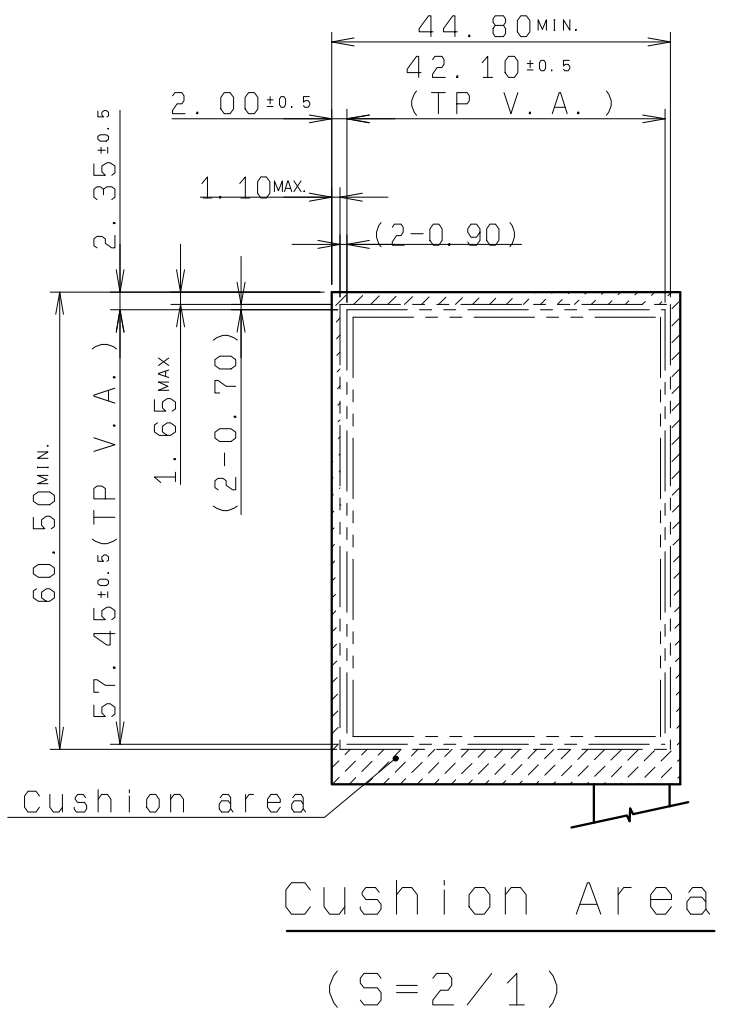
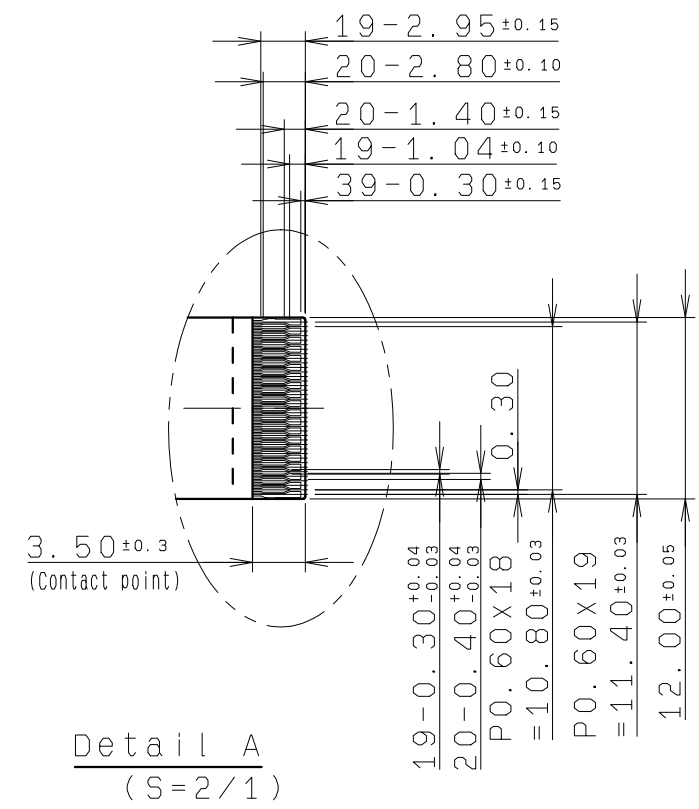
TP-FPC	10		
TOUCH PANEL	9		
I-TAPE	8		
S CASE C	7		
S CASE A	6		
LED-FPC	5		
LCD-FPC	4		
FRAME	3		
LCD	2		
	1		

APPROVED	尾木	GENERAL TOLERANCE	± 0.5	SCALE	FREE (2/1)	UNIT	mm	
CHECKED	加藤	ISSUE (Y:M:D)	16:02:26	MODEL	COM27H2P41U**			
CHECKED		NAME						
DESIGN	小林宣幸	OUTLINE-D2P41						
DRAW	小林宣幸							
				DRAWING No.		REV.	SHEET	DIV.
				RJD527956D301		1/2		

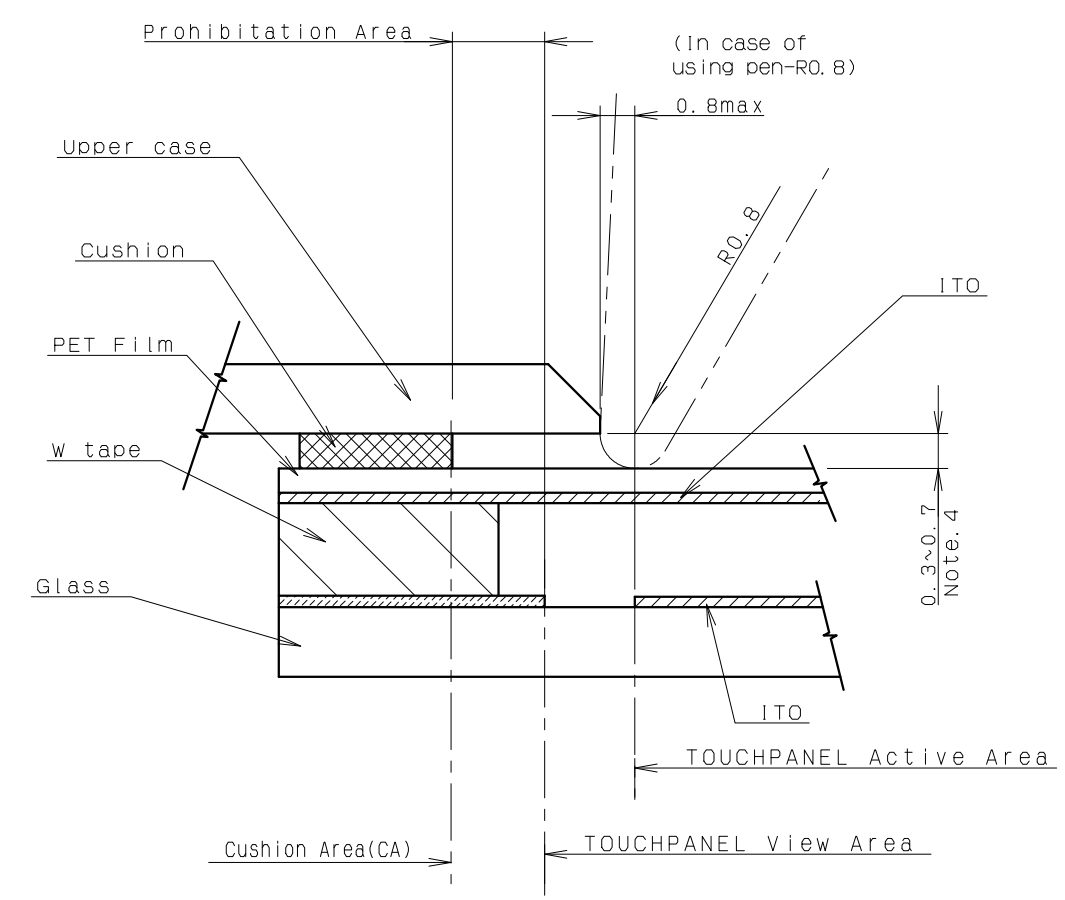
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Example of Housing Design



Design guidance for the upper case & the cushion

- Note 11. Upper case opening
a. Please place the upper case opening to maintain the operation by a stylus pen inside the TP response area
b. Please use the appropriate material (PMMA, PC, etc.) as the upper case.
- Note 12. Cushion design
a. Please put the cushion on the upper case.
b. Do not use an adhesive tape to stick on the TP surface.
c. Please position the cushion over the cushion area to avoid a short.

APPROVED 尾木	GENERAL TOLERANCE ±0.5	SCALE FREE	UNIT mm	TOPPAN TOPPAN PRINTING CO., LTD. DO NOT DUPLICATE. CONFIDENTIAL AND PROPRIETARY
CHECKED 加藤	ISSUE (Y:M:D) 16:02:26	MODEL COM27H2P41U**		
CHECKED	NAME	OUTLINE-D2P41		DRAWING No.
DESIGN 小林宣幸				REV.
DRAW 小林宣幸				RJD527956D301
				2/2

3.3 Serial № print (S-print)

1) Display Items

S-print indicates the least significant digit of manufacture year (1digit), manufacture month with below alphabet (1letter), model code (5characters), serial number (6digits).

* Contents of Display

*	*	*****	*****
-	-	-----	-----
a	b	c	d

Contents of display				
a	The least significant digit of manufacture year			
b	Manufacture month	Jan-A	May-E	Sep-I
		Feb-B	Jun-F	Oct-J
		Mar-C	Jul-G	Nov-K
		Apr-D	Aug-H	Dec-L
c	Model code	27GLC (Made in Japan) 27GMC (Made in Malaysia)		
d	Serial number			

* Example of indication of Serial № print (S-print)

•Made in Japan

7J27GLC000125

means "manufactured in October 2017, 2.7" GL type, C specifications, serial number 000125"

•Made in Malaysia

7J27GMC000125

means "manufactured in October 2017, 2.7" GM type, C specifications, serial number 000125"

2) Location of Serial № print (S-print)

Refer to 3.2 "Outward Form".

3)Others

Please note that it is likely to disappear with an organic solvent about the Serial print.

4. Pin Assignment

No.	Symbol	Function	I/O
1	VSS	GND	P
2	VSS	GND	P
3	VCI	Power supply for main circuit	P
4	IOVCC	Power supply for I/O circuit	P
5	VSS	GND	P
6	RESETB	Reset signal (Lo-active)	I
7	CSB	Chip selection signal (Lo: Select, Hi: Unselect)	I
8	RS	Register selection signal (Lo:index, Hi:command / Display data)	I
9	WRB	Write signal	I
10	VSS	GND	P
11	D0	Data I/O	I
12	D1	Data I/O	I
13	D2	Data I/O	I
14	D3	Data I/O	I
15	D4	Data I/O	I
16	D5	Data I/O	I
17	D6	Data I/O	I
18	D7	Data I/O	I
19	D8	Data I/O	I
20	D9	Data I/O	I
21	D10	Data I/O	I
22	D11	Data I/O	I
23	D12	Data I/O	I
24	D13	Data I/O	I
25	D14	Data I/O	I
26	D15	Data I/O	I
27	D16	Data I/O (16-bit interface should be fixed to VSS)	I
28	D17	Data I/O (16-bit interface should be fixed to VSS)	I
29	VSS	GND	P
30	BS0	Interface mode setting terminal	I
31	BS1	Interface mode setting terminal	I
32	RDB	Read signal	I
33	XL	X-axis left terminal	I/O
34	YD	Y-axis down terminal	I/O
35	XR	X-axis right terminal	I/O
36	YU	Y-axis up terminal	I/O
37	TE	Synchronization signal output	O
38	BLH	LED drive power source. (Anode side)	P
39	BLL	LED drive power source. (Cathode side)	P

Note :

- Recommended connector : Hirose FH23 series "FH23-39S-0.3SHW(05) "
- In the circuit design, the terminal array of connector for use with terminal sequence of the "3.2 Outward Form", please be sure to check.
If the array of the signal input to the product is different, it may cause a malfunction.
- FPC of the terminal has been decorated with gold-plated.
Connector contact terminals is recommended the use of gold-plated products.
- Interface mode setting terminals are fixed as follows on the FPC.
BS2=GND

5. Absolute Maximum Rating

VSS=0V

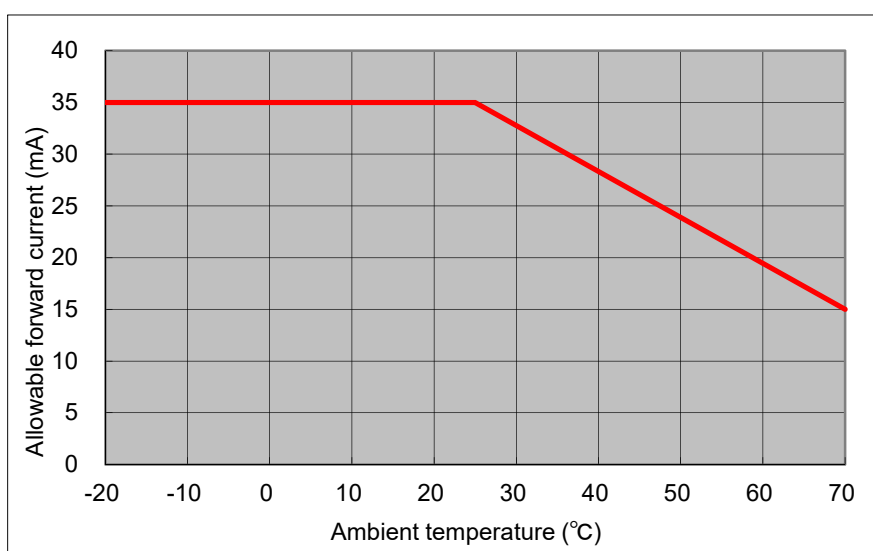
Item	Symbol	Condition	Rating		Unit	Applicable terminal
			MIN	MAX		
Supply voltage	VCI	Ta=25°C	-0.3	4.6	V	VCI
Supply voltage	IOVCC		-0.3	VCI	V	IOVCC
Input voltage for logic	VI		-0.3	IOVCC+0.3	V	RESETB,CSB,RS,WRB,D0-D17,BS0,BS1,RDB
LED Forward current	IL	Ta=25°C	—	35.0	mA	BLH - BLL
		Ta=70°C	—	15.0		
Touch Panel input voltage	VIT		—	7.0	V	XR,XL,YU,YD
Storage temperature range	Tstg		-30	80	°C	
Storage atmospheric range	Hstg	40°C90%RH or less of moisture content with no condensation				

6. Recommended Operating Conditions

VSS=0V

Item	Symbol	Condition	Rating			Unit	Applicable terminal
			MIN	TYP	MAX		
Supply voltage	VCI	Ta=25°C	2.6	2.7	3.6	V	VCI
Supply voltage	IOVCC		1.65	VCI	VCI	V	IOVCC
Input voltage for logic	VI		0	—	IOVCC	V	RESETB,CSB,RS,WRB,D0-D17,BS0,BS1,RDB
Operational temperature range	Top	*note	-20	25	70	°C	Touch Panel surface temperature
Operating humidity range	Hop	Ta ≤ 40°C	20	—	85	%	
		Ta > 40°C	40°C85%RH or less of moisture content with no condensation				

note : The maximum value of LED Forward current "IL", do not exceed the following allowable current value.



7. Characteristics

7.1 DC Characteristics

7.1.1 Display section

(Unless otherwise noted, Ta=25°C, VCI=2.7V, IOVCC=2.7V, VSS=0V)

Item	Symbol	Condition	Rating			Unit	Applicable terminal
			MIN	TYP	MAX		
Input Signal Voltage	VIH		0.7×IOVCC	—	IOVCC	V	RESETB,CSB,RS,WRB, D0-D17,BS0,BS1,RDB
	VIL		0	—	0.3×IOVCC	V	
Output Signal Voltage	VOH	IOH = -0.1mA	0.8×IOVCC	—	—	V	D0-D17,TE
	VOL	IOL = 0.1mA	—	—	0.2×IOVCC	V	
Operating Current	ICI	Color bar/Still image display state *note	—	9.3	18.6	mA	VCI
	IOICC		—	0.6	1.2	mA	IOVCC
Standby Current	ICI	Other input with constant voltage	—	1.0	2.0	uA	VCI
	IOICC		—	6.0	20.0	uA	IOVCC

note : CPU is not accessing the display RAM, still image display state (Color bar display)

7.1.2 Backlight section

Item	Symbol	Condition	Rating			Unit	Applicable terminal
			MIN	TYP	MAX		
Forward current	IL25	Ta=25°C	—	7.0	35.0	mA	BLH - BLL
	IL70	Ta=70°C	—	—	15.0	mA	
Forward voltage	VL	Ta=25°C, IL=7.0mA	—	8.0	8.5	V	
Estimated Life of LED	LL	Ta=25°C, IL=7.0mA *note	—	50,000	—	hr	

note : - The lifetime of the LED is defined as a period till the brightness of the LED decreases to the half of its initial value.

- This figure is given as a reference purpose only, and not as a guarantee.

- This figure is estimated for an LED operating alone.

As the performance of an LED may differ when assembled as a monitor together with a TFT panel due to different environmental temperature.

- Estimated lifetime could vary on a different temperature and usually higher temperature could reduce the life significantly.

7.1.3 Touch Panel

Ta=25° C

Item	Symbol	Condition	Rating			Unit	Applicable terminal
			MIN	TYP	MAX		
Linearity	LE	Note	-1.5	--	1.5	%	
Insulation resistance	RI	DC 25V	20	--	--	MΩ	XR,XL-YU,YD
Terminal resistance		X	200	--	900	Ω	XR,XL
		Y	200	--	900		YU,YD
Rated voltage		DC	--	5.0	7.0	V	XR,XL,YU,YD
on/off chattering		R0.8mm Polyacetal pen.	--	--	10	ms	

Note: -Linearity Measurement:Refer to the APPENDIX of "Reference Method for Measuring Optical Characteristics and Performance".

Load:2.45N

Mechanical Characteristics

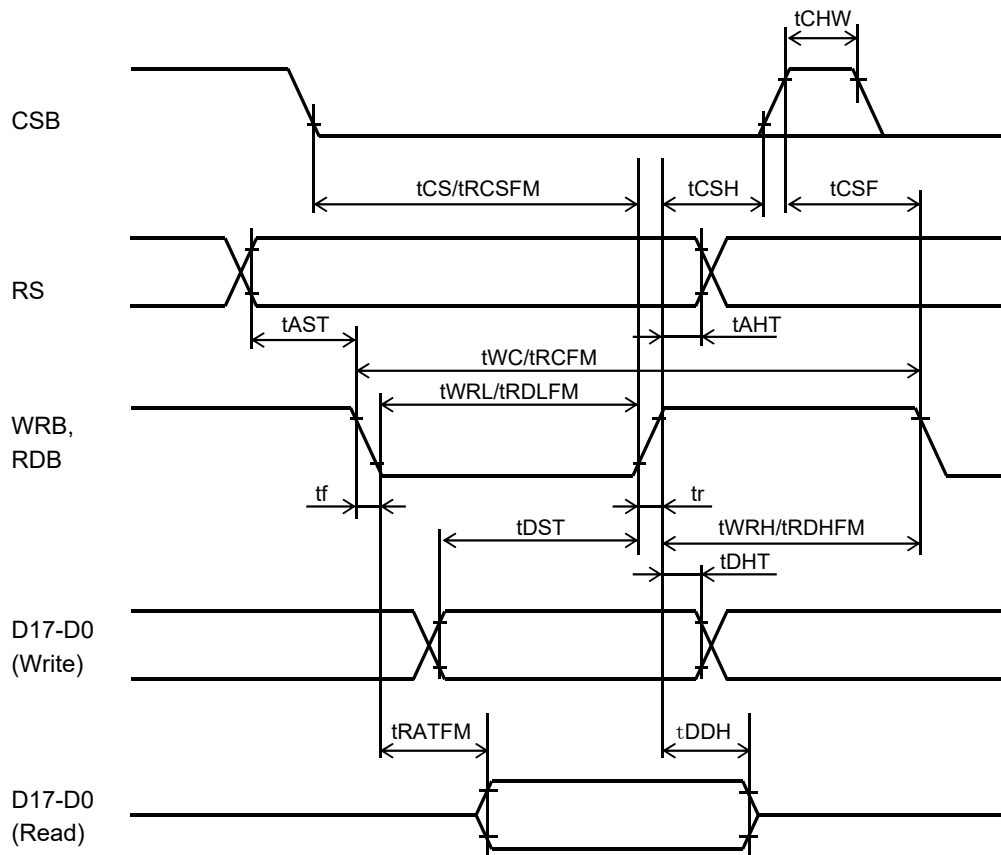
Item	Rating			Unit	Remark
	MIN	TYP	MAX		
Detectable activation force	0.05	--	0.80	N	R0.8mm Polyacetal pen or finger. Resistance between X and Y axis must be equal or lower than 2KΩ.
Keystroke durability	1,000,000	--	--	times	key the same part by silicon rubber. (Touch panel Active area only) -Rubber tip part: R8mm -Load: 2.45N -speed: 2times/second

7.2 AC Characteristics

(Unless otherwise noted, $T_a=25^{\circ}\text{C}$, $V_{CI}=2.7\text{V}$, $\text{IOVCC}=2.7\text{V}$, $V_{SS}=0\text{V}$)

Item	Symbol	Condition	Rating		Unit
			MIN	MAX	
Address setup time	t_{AST}	RS	10	-	ns
Address hold time	t_{AHT}	RS	10	-	ns
CSB "High" level pulse width	t_{CHW}	CSB	0	-	ns
CSB setup time	t_{CS}	CSB-WRB	35	-	ns
	t_{RCSFM}	CSB-RDB	180	-	ns
CSB wait time	t_{CSF}	CSB	10	-	ns
CSB hold time	t_{CSH}	CSB	10	-	ns
WRB bus cycle time	t_{WC}	WRB	100	-	ns
WRB "High" level pulse width	t_{WRH}	WRB	15	-	ns
WRB "Low" level pulse width	t_{WRL}	WRB	20	-	ns
RDB bus cycle time	t_{RCFM}	WRB	250	-	ns
RDB "High" level pulse width	t_{RDHFM}	WRB	15	-	ns
RDB "Low" level pulse width	t_{RDLFM}	WRB	180	-	ns
WEB data setup time	t_{DST}	D17-D0	10	-	ns
WEB data hold time	t_{DHT}	D17-D0	10	-	ns
RDB data delay time	t_{RATFM}	D17-D0	-	340	ns
RDB output disable time	t_{DDH}	D17-D0	20	80	ns
Input signal rise time	t_r		-	15	ns
Input signal fall time	t_f		-	15	ns

All timing is defined as the reference to the 30-70% of IOVCC.



8. Interface

		Index /Command writing	Display RAM writing			
			CPU			
Data width			18bit	16bit	16bit	8bit
Transfer method			18	16	16+2	6+6+6
1 pixel data			18	16	18	18
BS1		*	H	L	L	H
BS0		*	L	L	H	H

D17			R5							
D16			R4							
D15			R3	R5/R0	R5					
D14			R2	R4	R4					
D13			R1	R3	R3					
D12			R0	R2	R2					
D11			G5	R1	R1					
D10			G4	G5	R0					
D9			G3	G4	G5					
D8			G2	G3	G4					
D7	ID7	RB7	G1	G2	G3		R5	G5	B5	
D6	ID6	RB6	G0	G1	G2		R4	G4	B4	
D5	ID5	RB5	B5	G0	G1		R3	G3	B3	
D4	ID4	RB4	B4	B5/B0	G0		R2	G2	B2	
D3	ID3	RB3	B3	B4	B5		R1	G1	B1	
D2	ID2	RB2	B2	B3	B4		R0	G0	B0	
D1	ID1	RB1	B1	B2	B3	B1				
D0	ID0	RB0	B0	B1	B2	B0				

* Unused terminal "D0~D17" should be connected to VSS.

9. Register list

Register		D17-8	D7	D6	D5	D4	D3	D2	D1	D0
R01h	Display Mode control	*	*	*	*	*	IDMON	INVON	NORON	PTLON
	Initial value	(0006h)					0	1	1	0
	Recommended value	(0002h)					0	0	1	0
R02h	Column address start 2	*	SC[15:8]							
	Initial value	(0000h)	0	0	0	0	0	0	0	0
	Recommended value	(0000h)	0	0	0	0	0	0	0	0
R03h	Column address start 1	*	SC[7:0]							
	Initial value	(0000h)	0	0	0	0	0	0	0	0
	Recommended value	(0000h)	0	0	0	0	0	0	0	0
R04h	Column address end 2	*	EC[15:8]							
	Initial value	(0000h)	0	0	0	0	0	0	0	0
	Recommended value	(0000h)	0	0	0	0	0	0	0	0
R05h	Column address end 1	*	EC[7:0]							
	Initial value	(00EFh)	1	1	1	0	1	1	1	1
	Recommended value	(00EFh)	1	1	1	0	1	1	1	1
R06h	Row address start 2	*	SP[15:8]							
	Initial value	(0000h)	0	0	0	0	0	0	0	0
	Recommended value	(0000h)	0	0	0	0	0	0	0	0
R07h	Row address start 1	*	SP[7:0]							
	Initial value	(0000h)	0	0	0	0	0	0	0	0
	Recommended value	(0000h)	0	0	0	0	0	0	0	0
R08h	Row address end 2	*	EP[15:8]							
	Initial value	(0001h)	0	0	0	0	0	0	0	1
	Recommended value	(0001h)	0	0	0	0	0	0	0	1
R09h	Row address end 1	*	EP[7:0]							
	Initial value	(003Fh)	0	0	1	1	1	1	1	1
	Recommended value	(003Fh)	0	0	1	1	1	1	1	1
R0Ah	Partial area start row 2	*	PSL[15:8]							
	Initial value	(0000h)	0	0	0	0	0	0	0	0
	Recommended value	(0000h)	0	0	0	0	0	0	0	0
R0Bh	Partial area start row 1	*	PSL[7:0]							
	Initial value	(0000h)	0	0	0	0	0	0	0	0
	Recommended value	(0000h)	0	0	0	0	0	0	0	0
R0Ch	Partial area end row 2	*	PEL[15:8]							
	Initial value	(0001h)	0	0	0	0	0	0	0	1
	Recommended value	(0001h)	0	0	0	0	0	0	0	1
R0Dh	Partial area end row 1	*	PEL[7:0]							
	Initial value	(003Fh)	0	0	1	1	1	1	1	1
	Recommended value	(003Fh)	0	0	1	1	1	1	1	1
R0Eh	Vertical Scroll Top fixed area 2	*	TFA[15:8]							
	Initial value	(0000h)	0	0	0	0	0	0	0	0
	Recommended value	(0000h)	0	0	0	0	0	0	0	0
R0Fh	Vertical Scroll Top fixed area 1	*	TFA[7:0]							
	Initial value	(0000h)	0	0	0	0	0	0	0	0
	Recommended value	(0000h)	0	0	0	0	0	0	0	0
R10h	Vertical Scroll height area 2	*	VSA[15:8]							
	Initial value	(0001h)	0	0	0	0	0	0	0	1
	Recommended value	(0001h)	0	0	0	0	0	0	0	1
R11h	Vertical Scroll height area 1	*	VSA[7:0]							
	Initial value	(0040h)	0	1	0	0	0	0	0	0
	Recommended value	(0040h)	0	1	0	0	0	0	0	0
R12h	Vertical Scroll Button area 2	*	BFA[15:8]							
	Initial value	(0000h)	0	0	0	0	0	0	0	0
	Recommended value	(0000h)	0	0	0	0	0	0	0	0

Register		D17-8	D7	D6	D5	D4	D3	D2	D1	D0
R13h	Vertical Scroll Button area 1	*	BFA[7:0]							
	Initial value	(0000h)	0	0	0	0	0	0	0	0
	Recommended value	(0000h)	0	0	0	0	0	0	0	0
R14h	Vertical Scroll Start address 2	*	VSP[15:8]							
	Initial value	(0000h)	0	0	0	0	0	0	0	0
	Recommended value	(0000h)	0	0	0	0	0	0	0	0
R15h	Vertical Scroll Start address 1	*	VSP[7:0]							
	Initial value	(0000h)	0	0	0	0	0	0	0	0
	Recommended value	(0000h)	0	0	0	0	0	0	0	0
R16h	Memory Access control	*	MY	MX	MV	*	BGR	*	*	*
	Initial value	(0000h)	0	0	0		0			
	Recommended value	(0008h)	0	0	0		1			
R18h	Gate Scan control	*	*	*	*	*	*	*	SCROLL_ON	SM
	Initial value	(0000h)							0	0
	Recommended value	(0001h)							0	1
R19h	OSC Control 1	*	CADJ[3:0]				CUADJ[2:0]			OSC_EN
	Initial value	(0086h)	1	0	0	0	0	1	1	0
	Recommended value	(0087h)	1	0	0	0	0	1	1	1
R1Ah	OSC Control 2	*	*	*	*	*	*	*	*	OSC_TEST
	Initial value	(0000h)								0
	Recommended value	(0000h)								0
R1Bh	Power Control 1	*	GAS_ENB	*	*	PON	DK	XDK	VLCD_TRI	STB
	Initial value	(0000h)	0			0	0	0	0	0
	Recommended value	(0014h)	0			1	0	1	0	0
R1Ch	Power Control 2	*	*	*	*	*	*	AP[2:0]		
	Initial value	(0004h)						1	0	0
	Recommended value	(0004h)						1	0	0
R1Dh	Power Control 3	*	*	*	*	*	*	VC1[2:0]		
	Initial value	(0004h)						1	0	0
	Recommended value	(0005h)						1	0	1
R1Eh	Power Control 4	*	*	*	*	*	*	VC3[2:0]		
	Initial value	(0000h)						0	0	0
	Recommended value	(0000h)						0	0	0
R1Fh	Power Control 5	*	*	*	*	*	VRH[3:0]			
	Initial value	(0006h)					0	1	1	0
	Recommended value	(0007h)					0	1	1	1
R20h	Power Control 6	*	BT[3:0]				*	*	*	*
	Initial value	(0060h)	0	1	1	0				
	Recommended value	(0000h)	0	0	0	0				
R21h	Power Control 7	*	*	*	FS1[1:0]		*	*	FS0[1:0]	
	Initial value	(0010h)			0	1			0	0
	Recommended value	(0010h)			0	1			0	0
R22h	Write Data	GRAM Write								
	Initial value	(0000h)								
	Recommended value	(0000h)								
R23h	Cycle Control 1	*	N_DC[7:0]							
	Initial value	(0095h)	1	0	0	1	0	1	0	1
	Recommended value	(0095h)	1	0	0	1	0	1	0	1
R24h	Cycle Control 2	*	PI_DC[7:0]							
	Initial value	(0095h)	1	0	0	1	0	1	0	1
	Recommended value	(0095h)	1	0	0	1	0	1	0	1

Register		D17-8	D7	D6	D5	D4	D3	D2	D1	D0
R25h	Cycle Control 3	*	I_DC[7:0]							
	Initial value	(00FFh)		1	1	1	1	1	1	1
	Recommended value	(00FFh)		1	1	1	1	1	1	1
R26h	Display Control 1	*	PT[1:0]		GON	DTE	D[1:0]		*	*
	Initial value	(00A0h)		1	0	1	0	0	0	
	Recommended value	(00BCh)		1	0	1	1	1	1	
R27h	Display Control 2	*	*	*	*	*	N_BP[3:0]			
	Initial value	(0002h)					0	0	1	0
	Recommended value	(0002h)					0	0	1	0
R28h	Display Control 3	*	*	*	*	*	N_FP[3:0]			
	Initial value	(0002h)					0	0	1	0
	Recommended value	(0003h)					0	0	1	1
R29h	Display Control 4	*	*	*	*	*	PI_BP[3:0]			
	Initial value	(0002h)					0	0	1	0
	Recommended value	(0008h)					1	0	0	0
R2Ah	Display Control 5	*	*	*	*	*	PI_FP[3:0]			
	Initial value	(0002h)					0	0	1	0
	Recommended value	(0008h)					1	0	0	0
R2Bh	Power Control 11	*	*	*	PI_PRE_REFRESH[1:0]		BLANK_DIV[3:0]			
	Initial value	(0000h)			0	0	0	0	0	0
	Recommended value	(0000h)			0	0	0	0	0	0
R2Ch	Display Control 6	*	*	*	*	*	I_BP[3:0]			
	Initial value	(0002h)					0	0	1	0
	Recommended value	(0008h)					1	0	0	0
R2Dh	Display Control 7	*	*	*	*	*	I_FP[3:0]			
	Initial value	(0002h)					0	0	1	0
	Recommended value	(0008h)					1	0	0	0
R35h	Display Control 9	*	EQS[7:0]							
	Initial value	(0009h)		0	0	0	0	1	0	0
	Recommended value	(0009h)		0	0	0	0	1	0	0
R36h	Display Control 10	*	EQP[7:0]							
	Initial value	(0009h)		0	0	0	0	1	0	0
	Recommended value	(0009h)		0	0	0	0	1	0	0
R37h	Display Control 12	*	*	*	PTG[1:0]		ISC[3:0]			
	Initial value	(0000h)			0	0	0	0	0	0
	Recommended value	(0000h)			0	0	0	0	0	0
R38h	RGB interface control 1	*	*	*	*	RGB_EN	DPL	HSPL	VSPL	EPL
	Initial value	(0000h)				0	0	0	0	0
	Recommended value	(0000h)				0	0	0	0	0
R39h	RGB interface control 2	*	DOTCLK_DIV[7:0]							
	Initial value	(0000h)		0	0	0	0	0	0	0
	Recommended value	(0000h)		0	0	0	0	0	0	0
R3Ah	Cycle Control 1	*	N_RTN[3:0]				*	N_NW[2:0]		
	Initial value	(0001h)		0	0	0	0	0	0	1
	Recommended value	(00A1h)		1	0	1	0	0	0	1
R3Bh	Cycle Control 2	*	PI_RTN[3:0]				*	PI_NW[2:0]		
	Initial value	(0001h)		0	0	0	0	0	0	1
	Recommended value	(00A1h)		1	0	1	0	0	0	1
R3Ch	Cycle Control 3	*	I_RTN[3:0]				*	I_NW[2:0]		
	Initial value	(00F0h)		1	1	1	1	0	0	0
	Recommended value	(00A0h)		1	0	1	0	0	0	0

Register		D17-8	D7	D6	D5	D4	D3	D2	D1	D0
R3Dh	Cycle Control 4	*	*	*	DIV_I[1:0]		DIV_PI[1:0]		DIV_N[1:0]	
	Initial value	(0000h)			0	0	0	0	0	0
	Recommended value	(0000h)			0	0	0	0	0	0
R3Eh	Cycle Control 5	*	SON[7:0]							
	Initial value	(0038h)	0	0	1	1	1	0	0	0
	Recommended value	(002Dh)	0	0	1	0	1	1	0	1
R40h	Cycle Control 6	*	GDON[7:0]							
	Initial value	(0003h)	0	0	0	0	0	0	1	1
	Recommended value	(0003h)	0	0	0	0	0	0	1	1
R41h	Cycle Control 7	*	GDOF[7:0]							
	Initial value	(00F8h)	1	1	1	1	1	0	0	0
	Recommended value	(00CCh)	1	1	0	0	1	1	0	0
R42h	BGP Control	*	*	*	*	VBGP_ OF	BGP[3:0]			
	Initial value	(0008h)				0	1	0	0	0
	Recommended value	(0008h)				0	1	0	0	0
R43h	VCOM Control 1	*	VCOMG	*	*	*	*	*	*	*
	Initial value	(0080h)	1							
	Recommended value	(0080h)	1							
R44h	VCOM Control 2	*	*	VCM[6:0]						
	Initial value	(005Ah)		1	0	1	1	0	1	0
	Recommended value	(007Fh)		1	1	1	1	1	1	1
R45h	VCOM Control 3	*	*	*	*	VDV[4:0]				
	Initial value	(0011h)				1	0	0	0	1
	Recommended value	(0014h)				(1)	(0)	(1)	(0)	(0)
R46h	r Control 1	*	GSEL	CP1[2:0]			*	CP0[2:0]		
	Initial value	(0000h)	0	0	0	0	0	0	0	
	Recommended value	(0083h)	(1)	(0)	(0)	(0)		(0)	(1)	(1)
R47h	r Control 2	*	*	CN1[2:0]			*	CN0[2:0]		
	Initial value	(0000h)		0	0	0		0	0	0
	Recommended value	(0031h)			(1)	(1)		(0)	(0)	(1)
R48h	r Control 3	*	*	NP1[2:0]			*	NP0[2:0]		
	Initial value	(0000h)		0	0	0		0	0	0
	Recommended value	(0001h)		(0)	(0)	(0)		(0)	(0)	(1)
R49h	r Control 4	*	*	NP3[2:0]			*	NP2[2:0]		
	Initial value	(0000h)		0	0	0		0	0	0
	Recommended value	(0056h)		(1)	(0)	(1)		(1)	(1)	(0)
R4Ah	r Control 5	*	*	NP5[2:0]			*	NP4[2:0]		
	Initial value	(0000h)		0	0	0		0	0	0
	Recommended value	(0024h)		(0)	(1)	(0)		(1)	(0)	(0)
R4Bh	r Control 6	*	*	NN1[2:0]			*	NN0[2:0]		
	Initial value	(0000h)		0	0	0		0	0	0
	Recommended value	(0005h)		(0)	(0)	(0)		(1)	(0)	(1)
R4Ch	r Control 7	*	*	NN3[2:0]			*	NN2[2:0]		
	Initial value	(0000h)		0	0	0		0	0	0
	Recommended value	(0000h)		(0)	(0)	(0)		(0)	(0)	(0)
R4Dh	r Control 8	*	*	NN5[2:0]			*	NN4[2:0]		
	Initial value	(0000h)		0	0	0		0	0	0
	Recommended value	(0067h)		(1)	(1)	(0)		(1)	(1)	(1)
R4Eh	r Control 9	*	CGMP1[1:0]		CGMP0[1:0]		OP0[3:0]			
	Initial value	(0000h)	0	0	0	0	0	0	0	0
	Recommended value	(0001h)	(0)	(0)	(0)	(0)	(0)	(0)	(0)	(1)

Register		D17-8	D7	D6	D5	D4	D3	D2	D1	D0
R4Fh	r Control 10	*	CGMP3	CGMP2	*	OP1[4:0]				
	Initial value	(0000h)	0	0	0	0	0	0	0	0
	Recommended value	(001Fh)	(0)	(0)	(0)	(1)	(1)	(1)	(1)	(1)
R50h	r Control 11	*	CGMN1[1:0]		CGMN0[1:0]	ON0[3:0]				
	Initial value	(0000h)	0	0	0	0	0	0	0	0
	Recommended value	(000Fh)	(0)	(0)	(0)	(0)	(1)	(1)	(1)	(1)
R51h	r Control 12	*	CGMN3	CGMN2	*	ON1[4:0]				
	Initial value	(0000h)	0	0	0	0	0	0	0	0
	Recommended value	(000Ah)	(0)	(0)	(0)	(0)	(1)	(0)	(1)	(0)
R52h	OTP Control 1	*	OTP_MASK[7:0]							
	Initial value	(0000h)	0	0	0	0	0	0	0	0
	Recommended value	(0000h)	0	0	0	0	0	0	0	0
R53h	OTP Control 2	*	OTP_INDEX[7:0]							
	Initial value	(00FFh)	1	1	1	1	1	1	1	1
	Recommended value	(00FFh)	1	1	1	1	1	1	1	1
R54h	OTP Control 3	*	OTP_LOAD DISABLE	DCCLK_DI SABLE	OTP_ POR	OTP_ PWE	OTP_ PTM	0	VPP_SE L	OTP_ PROG
	Initial value	(0008h)	0	0	0	0	1	0	0	
	Recommended value	(0008h)	0	0	0	0	1	0	0	
R64h	Internal Use 16	*	ID1[7:0]							
	Initial value	(0000h)	0	0	0	0	0	0	0	0
	Recommended value	(0000h)	0	0	0	0	0	0	0	0
R65h	Internal Use 17	*	*	ID2[6:0]						
	Initial value	(0000h)		0	0	0	0	0	0	0
	Recommended value	(0000h)		0	0	0	0	0	0	0
R66h	Internal Use 18	*	ID3[7:0]							
	Initial value	(0000h)	0	0	0	0	0	0	0	0
	Recommended value	(0000h)	0	0	0	0	0	0	0	0
R67h	Internal Use 19	*	ID4[7:0]							
	Initial value	(0047h)	0	1	0	0	0	1	1	1
	Recommended value	(0047h)	0	1	0	0	0	1	1	1
R70h	Internal Use 28	*	*	GS	SS	TE MODE	TEON	CSEL[2:0]		
	Initial value	(0006h)		0	0	0	0	1	1	0
	Recommended value	(0066h)		1	1	0	0	1	1	0
R72h	Data control	*	*	*	DFM[1:0]		*	*	TRI[1:0]	
	Initial value	(0000h)			0	0			0	0
	Recommended value	(0000h)			0	0			0	0
R90h	Display Control 8	*	SAP[7:0]							
	Initial value	(000Ah)	0	0	0	0	1	0	1	0
	Recommended value	(007Fh)	0	1	1	1	1	1	1	1
R91h	Display Control 11	*	GEN_OFF[7:0]							
	Initial value	(0014h)	0	0	0	1	0	1	0	0
	Recommended value	(0014h)	0	0	0	1	0	1	0	0
R93h	OSC Control 3	*	*	*	*	*	RADJ[3:0]			
	Initial value	(000Fh)					1	1	1	1
	Recommended value	(000Fh)					1	1	1	1
R94h	SAP Idle mode	*	SAP_[7:0]							
	Initial value	(000Ah)	0	0	0	0	1	0	1	0
	Recommended value	(000Ah)	0	0	0	0	1	0	1	0
R95h	DCCLK SYNC TO CL1	*	*	*	*	*	*	*	*	DCCLK SYNC
	Initial value	(0000h)								0
	Recommended value	(0001h)								1
R96h	TEST1	*	*	*	*	*	*	*	*	TEST1
	Initial value	(0000h)	0	0	0	0	0	0	0	0
	Recommended value	(0000h)	0	0	0	0	0	0	0	0

10. Sequence

10.1 Power-ON Sequence

	Function	Register	Recom	D17-8	D7	D6	D5	D4	D3	D2	D1	D0	
	RESETB=1												
	wait 1 msec or more												
	RESETB=0												
	wait 10 usec or more												
	RESETB=1												
	wait 120 msec or more												
TEST1 setting	TEST1	R96h	01h	*	0	0	0	0	0	0	0	1	
OSC control setting	OSC Control 1	R19h	87h	*	CADJ[3:0]			CUADJ[2:0]			OSC_EN		
					1	0	0	0	0	1	1	1	
	wait 10 msec or more												
Display OFF setting	Display Control 1	R26h	80h	*	PT[1:0]		GON	DTE	D[1:0]		*	*	
					1	0	0	0	0	0	0	0	0
	Power Control 1	R1Bh	0Ch	*	GAS_ENB	*	*	PON	DK	XDK	VLCD_TRI	STB	
					0	0	0	0	1	1	0	0	
	VCOM Control 1	R43h	00h	*	VCOM_G	*	*	*	*	*	*	*	
					0	0	0	0	0	0	0	0	0
Power supply setting initializing	Power Control 6	R20h	00h	*	BT[3:0]			*	*	*	*		
					0	0	0	0	0	0	0	0	
	Power Control 5	R1Fh	07h	*	*	*	*	*	VRH[3:0]				
						0	0	0	0	1	1	1	
	VCOM Control 2	R44h	7Fh	*	*	VCM[6:0]							
						0	1	1	1	1	1	1	1
	VCOM Control 3	R45h	(14h)	*	*	*	*	VDV[4:0]					
					(0)	(0)	(0)	(1)	(0)	(1)	(0)	(0)	
	Power Control 3	R1Dh	05h	*	*	*	*	*	*	VC1[2:0]			
						0	0	0	0	0	1	0	1
	Power Control 4	R1Eh	00h	*	*	*	*	*	*	VC3[2:0]			
						0	0	0	0	0	0	0	0
Power supply operation start setting	Power Control 2	R1Ch	04h	*	*	*	*	*	*	AP[2:0]			
					0	0	0	0	0	1	0	0	
	Power Control 1	R1Bh	14h	*	GAS_ENB	*	*	PON	DK	XDK	VLCD_TRI	STB	
					0	0	0	1	0	1	0	0	
	wait 40 msec or more												
	VCOM Control 1	R43h	80h	*	VCOM_G	*	*	*	*	*	*	*	
					1	0	0	0	0	0	0	0	
Power control setting	BGP Control	R42h	08h	*	*	*	*	VBGP_OE	BGP[3:0]				
					0	0	0	0	1	0	0	0	
	Cycle Control 1	R23h	95h	*	N_DC[7:0]								
					1	0	0	1	0	1	0	1	
	Cycle Control 2	R24h	95h	*	PI_DC[7:0]								
					1	0	0	1	0	1	0	1	
	Cycle Control 3	R25h	FFh	*	I_DC[7:0]								
				1	1	1	1	1	1	1	1		
	Power Control 7	R21h	10h	*	*	*	FS1[1:0]		*	*	FS0[1:0]		
					0	0	0	1	0	0	0	0	
	Power Control 11	R2Bh	00h	*	*	*	PI_PRE_REFRESH[1:0]		BLANK_DIV[3:0]				
					0	0	0	0	0	0	0	0	
	DCCLK SYNC TO CL1	R95h	01h	*	*	*	*	*	*	*	*	DCCLK_SYNC	
					0	0	0	0	0	0	0	1	

	Function	Register	Recom	D17-8	D7	D6	D5	D4	D3	D2	D1	D0
OSC control setting	OSC Control 2	R1Ah	00h	*	*	*	*	*	*	*	*	OSC_TEST
				0	0	0	0	0	0	0	0	
	OSC Control 3	R93h	0Fh	*	*	*	*	*	RADJ[3:0]			
				0	0	0	0	1	1	1	1	
Gate Scan control	Internal Use 28	R70h	66h	*	*	GS	SS	TE	TEON	CSEL[2:0]		
				0	1	1	0	0	1	1	0	
	Gate Scan control	R18h	01h	*	*	*	*	*	*	SCROL	SM	
				0	0	0	0	0	0	0	0	1
r control setting	r Control 1	R46h	(83h)	*	GSEL	CP1[2:0]			*	CP0[2:0]		
				(1)	(0)	(0)	(0)	(0)	(0)	(1)	(1)	
	r Control 2	R47h	(31h)	*	*	CN1[2:0]			*	CN0[2:0]		
				(0)	(0)	(1)	(1)	(0)	(0)	(0)	(1)	
	r Control 3	R48h	(01h)	*	*	NP1[2:0]			*	NP0[2:0]		
				(0)	(0)	(0)	(0)	(0)	(0)	(0)	(1)	
	r Control 4	R49h	(56h)	*	*	NP3[2:0]			*	NP2[2:0]		
				(0)	(1)	(0)	(1)	(0)	(1)	(1)	(0)	
	r Control 5	R4Ah	(24h)	*	*	NP5[2:0]			*	NP4[2:0]		
				(0)	(0)	(1)	(0)	(0)	(1)	(0)	(0)	
	r Control 6	R4Bh	(05h)	*	*	NN1[2:0]			*	NN0[2:0]		
				(0)	(0)	(0)	(0)	(0)	(1)	(0)	(1)	
	r Control 7	R4Ch	(00h)	*	*	NN3[2:0]			*	NN2[2:0]		
				(0)	(0)	(0)	(0)	(0)	(0)	(0)	(0)	
r Control 8	R4Dh	(67h)	*	*	NN5[2:0]			*	NN4[2:0]			
			(0)	(1)	(1)	(0)	(0)	(1)	(1)	(1)		
r Control 9	R4Eh	(01h)	*	CGMP1[1:0]	CGMP0[1:0]	OP0[3:0]						
			(0)	(0)	(0)	(0)	(0)	(0)	(0)	(1)		
r Control 10	R4Fh	(1Fh)	*	CGMP3	CGMP2	*	OP1[4:0]					
			(0)	(0)	(0)	(1)	(1)	(1)	(1)	(1)		
r Control 11	R50h	(0Fh)	*	CGMN1[1:0]	CGMN0[1:0]	ON0[3:0]						
			(0)	(0)	(0)	(0)	(1)	(1)	(1)	(1)		
r Control 12	R51h	(0Ah)	*	CGMN3	CGMN2	*	ON1[4:0]					
			(0)	(0)	(0)	(0)	(1)	(0)	(1)	(0)		
RGB interface control setting	RGB interface control 1	R38h	00h	*	*	*	*	RGB_EN	DPL	HSPL	VSPL	EPL
				0	0	0	0	0	0	0	0	
RGB interface control setting	RGB interface control 2	R39h	00h	*	DOTCLK_DIV[7:0]							
				0	0	0	0	0	0	0	0	
Display control setting	Display Control 2	R27h	02h	*	*	*	*	*	N_BP[3:0]			
				0	0	0	0	0	0	1	0	
	Display Control 3	R28h	03h	*	*	*	*	*	N_FP[3:0]			
				0	0	0	0	0	0	1	1	
	Display Control 4	R29h	08h	*	*	*	*	*	PI_BP[3:0]			
				0	0	0	0	1	0	0	0	
	Display Control 5	R2Ah	08h	*	*	*	*	*	PI_FP[3:0]			
				0	0	0	0	1	0	0	0	
	Display Control 6	R2Ch	08h	*	*	*	*	*	I_BP[3:0]			
				0	0	0	0	1	0	0	0	
	Display Control 7	R2Dh	08h	*	*	*	*	*	I_FP[3:0]			
				0	0	0	0	1	0	0	0	
	Display Control 9	R35h	09h	*	EQS[7:0]							
				0	0	0	0	1	0	0	1	
Display Control 10	R36h	09h	*	EQP[7:0]								
			0	0	0	0	1	0	0	1		
Display Control 11	R91h	14h	*	GEN_OFF[7:0]								
			0	0	0	1	0	1	0	0		
Display Control 12	R37h	00h	*	*	*	PTG[1:0]		ISC[3:0]				
			0	0	0	0	0	0	0	0		

	Function	Register	Recom	D17-8	D7	D6	D5	D4	D3	D2	D1	D0
Display control setting	Display Mode control	R01h	02h	*	*	*	*	*	IDMON	INVON	NORON	PTLON
					0	0	0	0	0	0	1	0
	Cycle Control 1	R3Ah	A1h	*	N_RTN[3:0]			*	N_NW[2:0]			
					1	0	1	0	0	0	0	1
	Cycle Control 2	R3Bh	A1h	*	PI_RTN[3:0]			*	PI_NW[2:0]			
					1	0	1	0	0	0	0	1
	Cycle Control 3	R3Ch	A0h	*	I_RTN[3:0]			*	I_NW[2:0]			
					1	0	1	0	0	0	0	0
Cycle Control 4	R3Dh	00h	*	*	*	DIV_I[1:0]		DIV_PI[1:0]		DIV_N[1:0]		
				0	0	0	0	0	0	0	0	
Cycle Control 5	R3Eh	2Dh	*	SON[7:0]								
				0	0	1	0	1	1	0	1	
Cycle Control 6	R40h	03h	*	GDON[7:0]								
				0	0	0	0	0	0	1	1	
Cycle Control 7	R41h	CCh	*	GDOF[7:0]								
				1	1	0	0	1	1	0	0	
Patial Image Display setting	Partial area start row 2	R0Ah	00h	*	PSL[15:8]							
					0	0	0	0	0	0	0	0
	Partial area start row 1	R0Bh	00h	*	PSL[7:0]							
					0	0	0	0	0	0	0	0
Partial area end row 2	R0Ch	01h	*	PEL[15:8]								
				0	0	0	0	0	0	0	1	
Partial area end row 1	R0Dh	3Fh	*	PEL[7:0]								
				0	0	1	1	1	1	1	1	
Vertical Scroll setting	Vertical Scroll Top fixed area 2	R0Eh	00h	*	TFA[15:8]							
					0	0	0	0	0	0	0	0
	Vertical Scroll Top fixed area 1	R0Fh	00h	*	TFA[7:0]							
					0	0	0	0	0	0	0	0
	Vertical Scroll height area 2	R10h	01h	*	VSA[15:8]							
					0	0	0	0	0	0	0	1
	Vertical Scroll height area 1	R11h	40h	*	VSA[7:0]							
					0	1	0	0	0	0	0	0
Vertical Scroll Button area 2	R12h	00h	*	BFA[15:8]								
				0	0	0	0	0	0	0	0	
Vertical Scroll Button area 1	R13h	00h	*	BFA[7:0]								
				0	0	0	0	0	0	0	0	
Vertical Scroll Start address 2	R14h	00h	*	VSP[15:8]								
				0	0	0	0	0	0	0	0	
Vertical Scroll Start address 1	R15h	00h	*	VSP[7:0]								
				0	0	0	0	0	0	0	0	
Window address setting	Column address start 2	R02h	00h	*	SC[15:8]							
					0	0	0	0	0	0	0	0
	Column address start 1	R03h	00h	*	SC[7:0]							
					0	0	0	0	0	0	0	0
	Column address end 2	R04h	00h	*	EC[15:8]							
					0	0	0	0	0	0	0	0
	Column address end 1	R05h	EFh	*	EC[7:0]							
					1	1	1	0	1	1	1	1
	Row address start 2	R06h	00h	*	SP[15:8]							
					0	0	0	0	0	0	0	0
Row address start 1	R07h	00h	*	SP[7:0]								
				0	0	0	0	0	0	0	0	
Row address end 2	R08h	01h	*	EP[15:8]								
				0	0	0	0	0	0	0	1	
Row address end 1	R09h	3Fh	*	EP[7:0]								
				0	0	1	1	1	1	1	1	
Memory Access control	R16h	08h	*	MY	MX	MV	*	BGR	*	*	*	
				0	0	0	0	1	0	0	0	
Data control	R72h	00h	*	*	*	DFM[1:0]		*	*	TRI[1:0]		
				0	0	0	0	0	0	0	0	

	Function	Register	Recom	D17-8	D7	D6	D5	D4	D3	D2	D1	D0
Window address setting	Write Data	R22h		GRAM Write Data								
	wait 60 msec or more											
Display on setting	SAP Idle mode	R94h	0Ah	*	SAP_[7:0]							
					0	0	0	0	1	0	1	0
	Display Control 8	R90h	7Fh	*	SAP[7:0]							
					0	1	1	1	1	1	1	1
	Display Control 1	R26h	84h	*	PT[1:0]	GON	DTE	D[1:0]		*	*	
					1	0	0	0	0	1	0	0
	wait 40 msec or more											
	Display Control 1	R26h	A4h	*	PT[1:0]	GON	DTE	D[1:0]		*	*	
				1	0	1	0	0	1	0	0	
Display Control 1	R26h	ACh	*	PT[1:0]	GON	DTE	D[1:0]		*	*		
				1	0	1	0	1	1	0	0	
wait 40 msec or more												
Display Control 1	R26h	BCh	*	PT[1:0]	GON	DTE	D[1:0]		*	*		
				1	0	1	1	1	1	0	0	
TEST1 setting	TEST1	R96h	00h	*	0	0	0	0	0	0	0	0

10.2 Power-OFF Sequence (Standby mode transition sequence)

	Function	Register	Recom	D17-8	D7	D6	D5	D4	D3	D2	D1	D0
TEST1 setting	TEST1	R96h	01h	*	0	0	0	0	0	0	0	1
	Display Control 1	R26h	B8h	*	PT[1:0]	GON	DTE	D[1:0]		*	*	
					1	0	1	1	1	0	0	0
	wait 40 msec or more											
	Display Control 1	R26h	A8h	*	PT[1:0]	GON	DTE	D[1:0]		*	*	
					1	0	1	0	1	0	0	0
	Display Control 1	R26h	84h	*	PT[1:0]	GON	DTE	D[1:0]		*	*	
				1	0	0	0	0	1	0	0	
wait 40 msec or more												
Display Control 1	R26h	80h	*	PT[1:0]	GON	DTE	D[1:0]		*	*		
				1	0	0	0	0	0	0	0	
Power off setting	Display Control 8	R90h	00h	*	SAP[7:0]							
					0	0	0	0	0	0	0	0
	Power Control 2	R1Ch	00h	*	*	*	*	*	*	AP[2:0]		
					0	0	0	0	0	0	0	0
	Power Control 1	R1Bh	04h	*	GAS ENB	*	*	PON	DK	XDK	VLCD_TRI	STB
				0	0	0	0	0	0	1	0	0
VCOM Control 1	R43h	00h	*	VCOM G	*	*	*	*	*	*	*	
				0	0	0	0	0	0	0	0	0
Power Control 1	R1Bh	0Ch	*	GAS ENB	*	*	PON	DK	XDK	VLCD_TRI	STB	
				0	0	0	0	0	1	1	0	0
TEST1 setting	TEST1	R96h	00h	*	0	0	0	0	0	0	0	0
Power off setting	Power Control 1	R1Bh	0Dh	*	GAS ENB	*	*	PON	DK	XDK	VLCD_TRI	STB
				0	0	0	0	0	1	1	0	1
OSC control setting	OSC Control 1	R19h	86h	*	CADJ[3:0]			CUADJ[2:0]			OSC_EN	
					1	0	0	0	0	1	1	0

10.3 Sleep Release Sequence

	Function	Register	Recom	D17-8	D7	D6	D5	D4	D3	D2	D1	D0
OSC control setting	OSC Control 1	R19h	87h	*	CADJ[3:0]			CUADJ[2:0]			OSC_EN	
					1	0	0	0	0	1		1
	wait 10 msec or more											
	Power Control 1	R1Bh	0Ch	*	GAS ENB	*	*	PON	DK	XDK	VLCD _TRI	STB
					0	0	0	0	1	1	0	0
	Power supply setting initializing	Power Control 6	R20h	00h	*	BT[3:0]			*	*	*	*
					0	0	0	0	0	0	0	0
		Power Control 5	R1Fh	07h	*	*	*	*	VRH[3:0]			
					0	0	0	0	0	1	1	1
		VCOM Control 2	R44h	7Fh	*	*	VCM[6:0]					
					0	1	1	1	1	1	1	1
		VCOM Control 3	R45h	(14h)	*	*	*	*	VDV[4:0]			
					(0)	(0)	(0)	(1)	(0)	(1)	(0)	(0)
		Power Control 3	R1Dh	05h	*	*	*	*	*	VC1[2:0]		
					0	0	0	0	0	1	0	1
		Power Control 4	R1Eh	00h	*	*	*	*	*	VC3[2:0]		
					0	0	0	0	0	0	0	0
	Power supply operation start setting	Power Control 2	R1Ch	04h	*	*	*	*	*	AP[2:0]		
					0	0	0	0	0	1	0	0
		Power Control 1	R1Bh	14h	*	GAS ENB	*	*	PON	DK	XDK	VLCD _TRI
					0	0	0	1	0	1	0	0
		wait 40 msec or more										
		VCOM Control 1	R43h	80h	*	VCOM G	*	*	*	*	*	*
					1	0	0	0	0	0	0	0
		wait 60 msec or more										
Display on setting	Display Control 8	R90h	7Fh	*	SAP[7:0]							
					0	1	1	1	1	1	1	1
	TEST1 setting	TEST1	R96h	01h	*	0	0	0	0	0	0	1
Display on setting	Display Control 1	R26h	84h	*	PT[1:0]		GON	DTE	D[1:0]		*	*
					1	0	0	0	0	1	0	0
	wait 40 msec or more											
	Display Control 1	R26h	A4h	*	PT[1:0]		GON	DTE	D[1:0]		*	*
					1	0	1	0	0	1	0	0
	Display Control 1	R26h	ACh	*	PT[1:0]		GON	DTE	D[1:0]		*	*
					1	0	1	0	1	1	0	0
		wait 40 msec or more										
	Display Control 1	R26h	BCh	*	PT[1:0]		GON	DTE	D[1:0]		*	*
					1	0	1	1	1	1	0	0
TEST1 setting	TEST1	R96h	00h	*	0	0	0	0	0	0	0	0

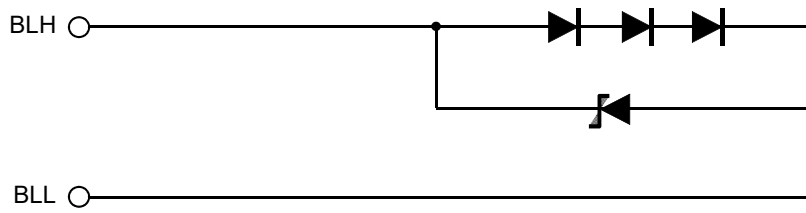
10.4 Refresh Sequence

	Function	Register	Recom	D17-8	D7	D6	D5	D4	D3	D2	D1	D0	
OSC control setting	OSC Control 1	R19h	87h	*	CADJ[3:0]			CUADJ[2:0]			OSC_EN		
					1	0	0	0	0	1		1	1
Power supply setting initializing	Power Control 6	R20h	00h	*	BT[3:0]			*	*	*	*		
					0	0	0	0	0	0	0	0	
	Power Control 5	R1Fh	07h	*	*	*	*	*	VRH[3:0]				
						0	0	0	0	1	1	1	
	VCOM Control 2	R44h	7Fh	*	*	VCM[6:0]							
						0	1	1	1	1	1	1	1
	VCOM Control 3	R45h	(14h)	*	*	*	*	VDV[4:0]					
					(0)	(0)	(0)	(1)	(0)	(1)	(0)	(0)	
	Power Control 3	R1Dh	05h	*	*	*	*	*	*	VC1[2:0]			
					0	0	0	0	0	1	0	1	
	Power Control 4	R1Eh	00h	*	*	*	*	*	*	VC3[2:0]			
					0	0	0	0	0	0	0	0	
Power supply operation start setting	Power Control 2	R1Ch	04h	*	*	*	*	*	*	AP[2:0]			
					0	0	0	0	0	1	0	0	
	Power Control 1	R1Bh	14h	*	GAS ENB	*	*	PON	DK	XDK	VLCD _TRI	STB	
					0	0	0	1	0	1	0	0	
	VCOM Control 1	R43h	80h	*	VCOM G	*	*	*	*	*	*	*	
					1	0	0	0	0	0	0	0	
Power control setting	BGP Control	R42h	08h	*	*	*	*	VBGP _OE	BGP[3:0]				
					0	0	0	0	1	0	0	0	
	Cycle Control 1	R23h	95h	*	N_DC[7:0]								
						1	0	0	1	0	1	0	1
	Cycle Control 2	R24h	95h	*	PI_DC[7:0]								
						1	0	0	1	0	1	0	1
	Cycle Control 3	R25h	FFh	*	I_DC[7:0]								
					1	1	1	1	1	1	1	1	
	Power Control 7	R21h	10h	*	*	*	FS1[1:0]		*	*	FS0[1:0]		
					0	0	0	1	0	0	0	0	
	Power Control 11	R2Bh	00h	*	*	*	PI_PRE_ REFRESH[1:0]		BLANK_DIV[3:0]				
					0	0	0	0	0	0	0	0	
	DCCLK SYNC TO CL1	R95h	01h	*	*	*	*	*	*	*	*	DCCLK _SYNC	
					0	0	0	0	0	0	0	1	
OSC control setting	OSC Control 2	R1Ah	00h	*	*	*	*	*	*	*	*	OSC_ TEST	
					0	0	0	0	0	0	0	0	
	OSC Control 3	R93h	0Fh	*	*	*	*	*	RADJ[3:0]				
						0	0	0	0	1	1	1	1
	Internal Use 28	R70h	66h	*	*	GS	SS	TE MODE	TEON	CSEL[2:0]			
					0	1	1	0	0	1	1	0	
	Gate Scan control	R18h	01h	*	*	*	*	*	*	*	SCROL L_ON	SM	
					0	0	0	0	0	0	0	1	

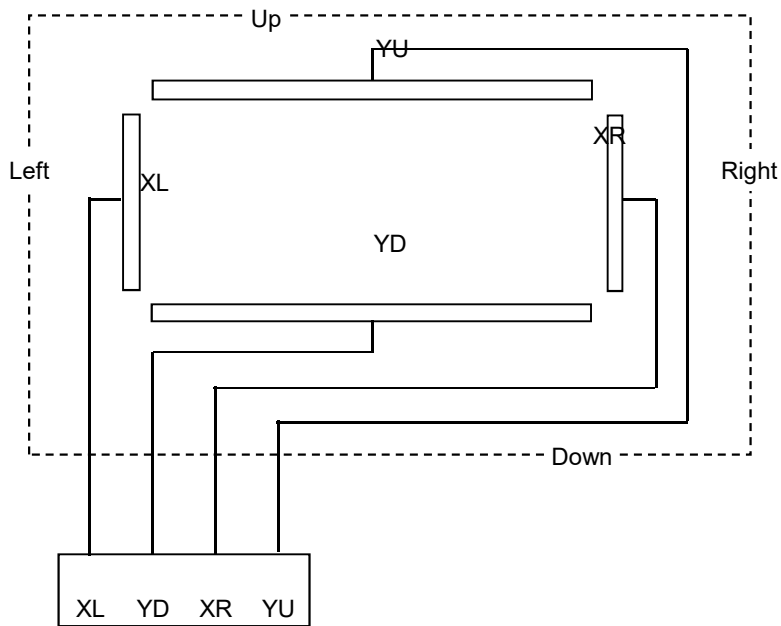
	Function	Register	Recom	D17-8	D7	D6	D5	D4	D3	D2	D1	D0	
r control setting	r Control 1	R46h	(83h)	*	GSEL	CP1[2:0]			*	CP0[2:0]			
					(1)	(0)	(0)	(0)	(0)	(0)	(1)	(1)	
	r Control 2	R47h	(31h)	*	*	CN1[2:0]			*	CN0[2:0]			
						(0)	(0)	(1)	(1)	(0)	(0)	(1)	
	r Control 3	R48h	(01h)	*	*	NP1[2:0]			*	NP0[2:0]			
						(0)	(0)	(0)	(0)	(0)	(0)	(1)	
	r Control 4	R49h	(56h)	*	*	NP3[2:0]			*	NP2[2:0]			
						(0)	(1)	(0)	(1)	(0)	(1)	(1)	(0)
	r Control 5	R4Ah	(24h)	*	*	NP5[2:0]			*	NP4[2:0]			
						(0)	(0)	(1)	(0)	(0)	(1)	(0)	(0)
	r Control 6	R4Bh	(05h)	*	*	NN1[2:0]			*	NN0[2:0]			
						(0)	(0)	(0)	(0)	(0)	(1)	(0)	(1)
r Control 7	R4Ch	(00h)	*	*	NN3[2:0]			*	NN2[2:0]				
					(0)	(0)	(0)	(0)	(0)	(0)	(0)	(0)	
r Control 8	R4Dh	(67h)	*	*	NN5[2:0]			*	NN4[2:0]				
					(0)	(1)	(1)	(0)	(0)	(1)	(1)	(1)	
r Control 9	R4Eh	(01h)	*	CGMP1[1:0]		CGMP0[1:0]		OP0[3:0]					
					(0)	(0)	(0)	(0)	(0)	(0)	(0)	(1)	
r Control 10	R4Fh	(1Fh)	*	CGMP3	CGMP2	*	OP1[4:0]						
					(0)	(0)	(0)	(1)	(1)	(1)	(1)	(1)	
r Control 11	R50h	(0Fh)	*	CGMN1[1:0]		CGMN0[1:0]		ON0[3:0]					
					(0)	(0)	(0)	(0)	(1)	(1)	(1)	(1)	
r Control 12	R51h	(0Ah)	*	CGMN3	CGMN2	*	ON1[4:0]						
					(0)	(0)	(0)	(0)	(1)	(0)	(1)	(0)	
RGB interface control setting	RGB interface control 1	R38h	00h	*	*	*	*	RGB_EN	DPL	HSPL	VSPL	EPL	
					0	0	0	0	0	0	0	0	
	RGB interface control 2	R39h	00h	*	DOTCLK_DIV[7:0]								
					0	0	0	0	0	0	0	0	
Display control setting	Display Control 2	R27h	02h	*	*	*	*	*	N_BP[3:0]				
					0	0	0	0	0	0	1	0	
	Display Control 3	R28h	03h	*	*	*	*	*	N_FP[3:0]				
					0	0	0	0	0	0	1	1	
	Display Control 4	R29h	08h	*	*	*	*	*	PI_BP[3:0]				
					0	0	0	0	1	0	0	0	
	Display Control 5	R2Ah	08h	*	*	*	*	*	PI_FP[3:0]				
					0	0	0	0	1	0	0	0	
	Display Control 6	R2Ch	08h	*	*	*	*	*	I_BP[3:0]				
					0	0	0	0	1	0	0	0	
	Display Control 7	R2Dh	08h	*	*	*	*	*	I_FP[3:0]				
					0	0	0	0	1	0	0	0	
	Display Control 9	R35h	09h	*	EQS[7:0]								
						0	0	0	0	1	0	0	1
	Display Control 10	R36h	09h	*	EQP[7:0]								
						0	0	0	0	1	0	0	1
	Display Control 11	R91h	14h	*	GEN_OFF[7:0]								
					0	0	0	1	0	1	0	0	
Display Control 12	R37h	00h	*	*	*	PTG[1:0]		ISC[3:0]					
					0	0	0	0	0	0	0	0	
Display Mode control	R01h	02h	*	*	*	*	*	IDMON	INVON	NORON	PTLON		
					0	0	0	0	0	0	1	0	
Cycle Control 1	R3Ah	A1h	*	N_RTN[3:0]				*	N_NW[2:0]				
					1	0	1	0	0	0	0	1	
Cycle Control 2	R3Bh	A1h	*	PI_RTN[3:0]				*	PI_NW[2:0]				
					1	0	1	0	0	0	0	1	
Cycle Control 3	R3Ch	A0h	*	I_RTN[3:0]				*	I_NW[2:0]				
					1	0	1	0	0	0	0	0	
Cycle Control 4	R3Dh	00h	*	*	DIV_I[1:0]			DIV_PI[1:0]		DIV_N[1:0]			
					0	0	0	0	0	0	0	0	

	Function	Register	Recom	D17-8	D7	D6	D5	D4	D3	D2	D1	D0
Display control setting	Cycle Control 5	R3Eh	2Dh	*	SON[7:0]							
					0	0	1	0	1	1	0	1
	Cycle Control 6	R40h	03h	*	GDON[7:0]							
					0	0	0	0	0	0	1	1
	Cycle Control 7	R41h	CCh	*	GDOF[7:0]							
					1	1	0	0	1	1	0	0
Patial Image Display setting	Partial area start row 2	R0Ah	00h	*	PSL[15:8]							
					0	0	0	0	0	0	0	0
	Partial area start row 1	R0Bh	00h	*	PSL[7:0]							
					0	0	0	0	0	0	0	0
	Partial area end row 2	R0Ch	01h	*	PEL[15:8]							
					0	0	0	0	0	0	0	1
	Partial area end row 1	R0Dh	3Fh	*	PEL[7:0]							
					0	0	1	1	1	1	1	1
Vertical Scroll setting	Vertical Scroll Top fixed area 2	R0Eh	00h	*	TFA[15:8]							
					0	0	0	0	0	0	0	0
	Vertical Scroll Top fixed area 1	R0Fh	00h	*	TFA[7:0]							
					0	0	0	0	0	0	0	0
	Vertical Scroll height area 2	R10h	01h	*	VSA[15:8]							
					0	0	0	0	0	0	0	1
	Vertical Scroll height area 1	R11h	40h	*	VSA[7:0]							
					0	1	0	0	0	0	0	0
	Vertical Scroll Button area 2	R12h	00h	*	BFA[15:8]							
					0	0	0	0	0	0	0	0
	Vertical Scroll Button area 1	R13h	00h	*	BFA[7:0]							
					0	0	0	0	0	0	0	0
	Vertical Scroll Start address 2	R14h	00h	*	VSP[15:8]							
					0	0	0	0	0	0	0	0
	Vertical Scroll Start address 1	R15h	00h	*	VSP[7:0]							
					0	0	0	0	0	0	0	0
Window address setting	Column address start 2	R02h	00h	*	SC[15:8]							
					0	0	0	0	0	0	0	0
	Column address start 1	R03h	00h	*	SC[7:0]							
					0	0	0	0	0	0	0	0
	Column address end 2	R04h	00h	*	EC[15:8]							
					0	0	0	0	0	0	0	0
	Column address end 1	R05h	EFh	*	EC[7:0]							
					1	1	1	0	1	1	1	1
	Row address start 2	R06h	00h	*	SP[15:8]							
					0	0	0	0	0	0	0	0
Row address start 1	R07h	00h	*	SP[7:0]								
				0	0	0	0	0	0	0	0	
	Row address end 2	R08h	01h	*	EP[15:8]							
				0	0	0	0	0	0	0	0	1
	Row address end 1	R09h	3Fh	*	EP[7:0]							
					0	0	1	1	1	1	1	1
	Memory Access control	R16h	08h	*	MY	MX	MV	*	BGR	*	*	*
					0	0	0	0	1	0	0	0
	Data control	R72h	00h	*	*	*	DFM[1:0]	*	*	*	TRI[1:0]	
					0	0	0	0	0	0	0	0
Display on setting	SAP Idle mode	R94h	0Ah	*	SAP_I[7:0]							
					0	0	0	0	1	0	1	0
	Display Control 8	R90h	7Fh	*	SAP[7:0]							
					0	1	1	1	1	1	1	1
	Display Control 1	R26h	BCh	*	PT[1:0]	GON	DTE	D[1:0]	*	*		
					1	0	1	1	1	1	0	0
TEST1 setting	TEST1	R96h	00h	*	0	0	0	0	0	0	0	0

11. LED Circuit



12. Touch Panel Circuit



13. Characteristics

13.1 Optical Characteristics

< Measurement Condition >

Measuring instruments: CS1000 (KONICA MINOLTA) , LCD7200(OTSUKA ELECTRONICS) ,
EZcontrast160D (ELDIM)

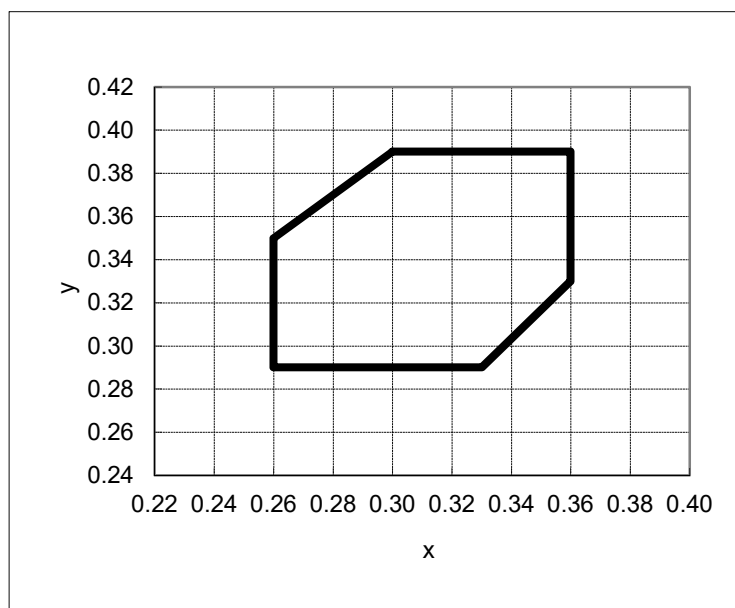
Driving condition: VCI=2.7V,IOVCC=2.7V,VSS=0V
Optimized VCOMDC

Backlight: IL=7.0mA

Measured temperature: Ta=25° C

Item		Symbol	Condition	MIN	TYP	MAX	Unit	Note No.	Remark
Response time	Rise time	TON	[Data]= 00h → 3Fh	—	—	60	ms	1	
	Fall time	TOFF	[Data]= 3Fh → 00h	—	—	40	ms		
Contrast ratio	Backlight ON	CR	[Data]= 3Fh / 00h	400	800	—		2	
	Backlight OFF			—	2	—			
Viewing angle	Left	θL	[Data]= 3Fh / 00h CR ≥ 10	80	—	—	deg	3	
	Right	θR		80	—	—	deg		
	Up	φU		80	—	—	deg		
	Down	φD		80	—	—	deg		
White Chromaticity	x		Refer to White chromaticity range					4	
	y								
Burn-in				No noticeable burn-in image shall be observed after 2 hours of window pattern display.				5	
Center brightness			[Data]=3Fh	200	280	—	cd/m ²	6	
Brightness distribution			[Data]=3Fh	70	—	—	%	7	

* Note number 1 to 7: Refer to the APPENDIX of "Reference Method for Measuring Optical Characteristics and Performance".



【White Chromaticity Range】

x	y
0.30	0.39
0.26	0.35
0.26	0.29
0.33	0.29
0.36	0.33
0.36	0.39

White Chromaticity Range

13.2 Temperature Characteristics

< Measurement Condition >

Measuring instruments: CS1000 (KONICA MINOLTA) , LCD7200(OTSUKA ELECTRONICS)

Driving condition: VCI=2.7V,IOVCC=2.7V,VSS=0V

Optimized VCOMDC

Backlight: IL=7.0mA

Item		Specification		Remark	
		Ta=-20°C	Ta=70°C		
Contrast ratio	CR	200 or more	200 or more	Backlight ON	
Response time	Rise time	TON	600 msec or less	50 msec or less	
	Fall time	TOFF	400 msec or less	30 msec or less	
Display Quality		No noticeable display defect or nonuniformity should be observed.			

14. Criteria of Judgment

14.1 Defective Display and Screen Quality

Test Condition: Observed TFT-LCD monitor from front during operation with the following conditions

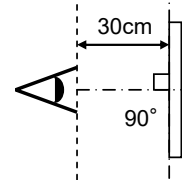
Driving Signal Raster Pattern (RGB, white, black)

Signal condition [Data]: 00h, 28h, 3Fh (3steps)

Observation distance 30 cm

Illuminance 200 to 350 lx

Backlight IL=7.0mA



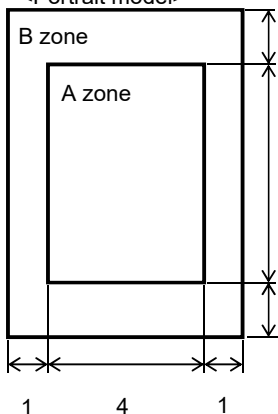
Defect item	Defect content		Criteria		
Display Quality	Line defect	Black, white or color line, 3 or more neighboring defective dots	Not exists		
	Dot defect	Uneven brightness on dot-by-dot base due to defective TFT or CF, or dust is counted as dot defect (brighter dot, darker dot)	Refer to table 1		
		High bright dot: Visible through 2% ND filter at [Data]=00h Low bright dot: Visible through 5% ND filter at [Data]=00h Dark dot: Appear dark through white display at [Data]=28h Invisible through 5% ND filter at [Data]=00h	Acceptable		
Screen Quality	Dirt	Uneven brightness (white stain, black stain etc)	Invisible through 5% ND filter at Black screen. Invisible through 1% ND filter at other screen.		
	Foreign particle	Point-like	$0.25\text{mm} < \phi$	N=0	
			$0.20\text{mm} < \phi \leq 0.25\text{mm}$ $\phi \leq 0.20\text{mm}$	$N \leq 2$ Acceptable	
		Liner	$3.0\text{mm} < \text{length and } 0.08\text{mm} < \text{width}$ $\text{length} \leq 3.0\text{mm or width} \leq 0.08\text{mm}$	N=0 Acceptable	
	Flaw	Flaw on the surface of the Touch panel	$0.05\text{mm} < W$	Conform to the criteria of point-like foreign particles.	
			$0.03 < W \leq 0.05\text{mm}$	$2 < L \leq 5\text{mm}$ $L \leq 2\text{mm}$	$N \leq 5$ Acceptable
			$W \leq 0.03\text{mm}$	Acceptable	
Others		Use boundary sample for judgment when necessary			

ϕ (mm): Average diameter = (major axis + minor axis)/2
Permissible number: N

Table 1

Area	High bright dot	Low bright dot	Dark dot	Total	Criteria
A	0	2	2	3	Permissible distance between same color bright dots (includes neighboring dots): 3 mm or more Permissible distance between same color high bright dots (includes neighboring dots): 5 mm or more
B	2	4	4	5	
Total	2	4	4	5	

<Portrait model>



Division of A and B areas
B area: Active area
Dimensional ratio between A and B areas: 1: 4: 1 (Refer to the left figure)

14.2 Screen and Other Appearance

Testing conditions

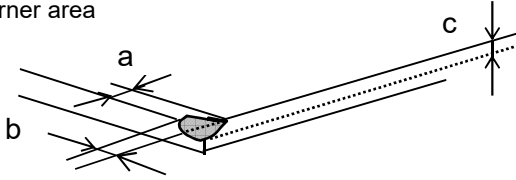
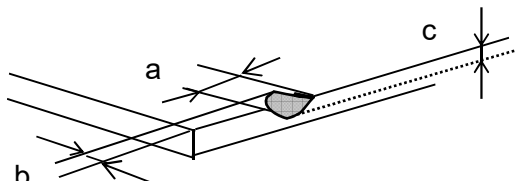
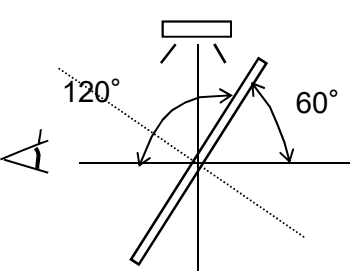
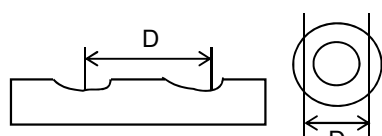
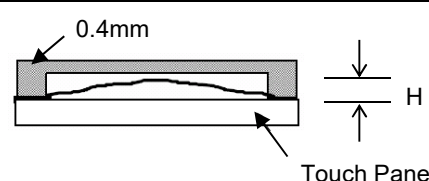
Observation distance

30cm

Illuminance

1200~2000 lx

Item	Criteria	Remark
Polarizer Flaw Stain Bubble Dust Dent	Ignore invisible defect when the backlight is on.	Applicable area: Active area only (Refer to the section 3.2 "Outward form")
S-case	No functional defect occurs	
FPC cable	No functional defect occurs	

Item	Appearance	Criteria
Touch Panel	Corner area 	Unit:mm $a \leq 3$ $b \leq 3$ $c \leq t$ (t: glass thickness) $a, b \leq 0.5$ is acceptable $n \leq 2$
	Glass chipping Others 	Unit:mm $a \leq 5$ $b \leq 1$ $c \leq t$ (t:glass thickness) $a, b \leq 0.5$ is acceptable Maximum permissible number of chipping off on a side is 5.
	Progressive crack	None
	Interference fringe (Test method) Observe the Panel surface from 60 degrees angle to the surface under white fluorescent lamp (Triple band fluorescent lamp) 	Average diameter : $D \leq 8\text{mm}$ is acceptable. Darkness: comply with the boundary sample
	Fisheye Film surface  (D: Average diameter of valley part)	$D \leq \varphi 0.2\text{mm}$ Acceptable $\varphi 0.2 < D \leq \varphi 0.6\text{mm}$ $N \leq 2$ $\varphi 0.6\text{mm} < D$ $N = 0$
Puffiness 	$H \leq 0.4\text{mm}$ is acceptable.	

15. Reliability Test

Test item		Test condition		number of failures /number of examinations
Durability test	High temperature storage	Ta=80° C	240hr	0 / 3
	Low temperature storage	Ta=-30° C	240hr	0 / 3
	High temperature & high humidity storage	Ta=60° C, RH=90% non condensing	240hr	0 / 3
	High temperature operation	Tp=70° C	240hr	0 / 3
	Low temperature operation	Tp=-20° C	240hr	0 / 3
	High temp & humid operation	Tp=40° C, RH=90% non condensing	240hr	0 / 3
	Thermal shock storage	-30←→80° C(30min/30min)	100 cycles	0 / 3
Mechanical environmental test	Electrostatic discharge test (Non operation)	Confirms to EIAJ ED-4701/300 C=200pF,R=0Ω,V=±200V Each 3 times of discharge on and power supply and other terminals.		0 / 3
	Surface discharge test (Non operation)	C=250pF, R=100Ω, V=±12kV Each 5 times of discharge in both polarities on the center of screen with the case grounded.		0 / 3
	Vibration test	Total amplitude 1.5mm, f=10~55Hz, X,Y,Z directions for each 2 hours		0 / 3
	Impact test	Use TOPPAN PRINTING original jig (see next page)and make an impact with peak acceleration of 1000m/s ² for 6 msec with half sine-curve at 3 times to each X, Y, Z directions in conformance with JIS C 60068-2-27-2011.		0 / 3
Packing test	Packing vibration-proof test	Acceleration of 19.6m/s ² with frequency of 10→55→10Hz, X,Y, Zdirection for each 30 minutes		0 / 1 packing
	Packing drop test	Drop from 75cm high. 1 time to each 6 surfaces, 3 edges, 1 corner		0 / 1 packing

Note:Ta=ambient temperature Tp=Panel temperature

※ The profile of high temperature/humidity storage and High Temperature/humidity operation (Pure water of over 10MΩ·cm shall be used.)

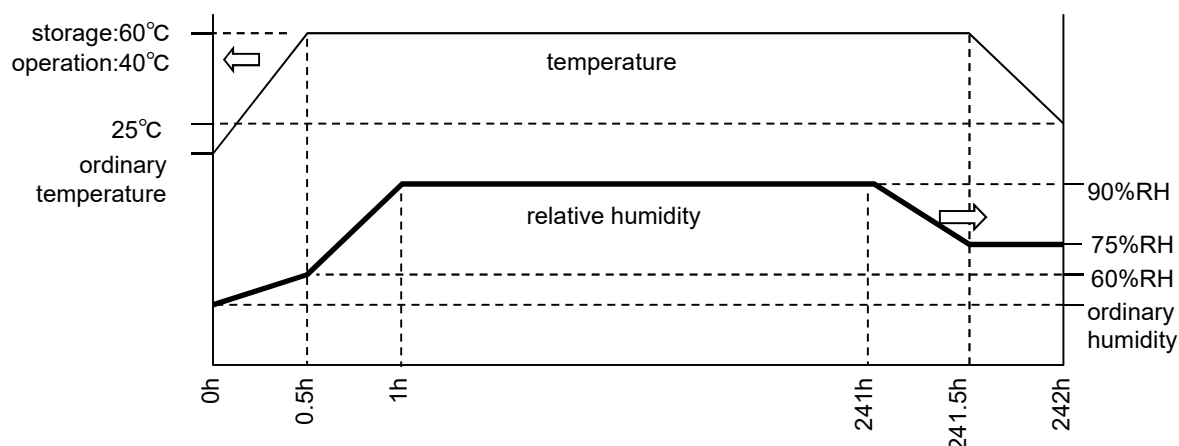
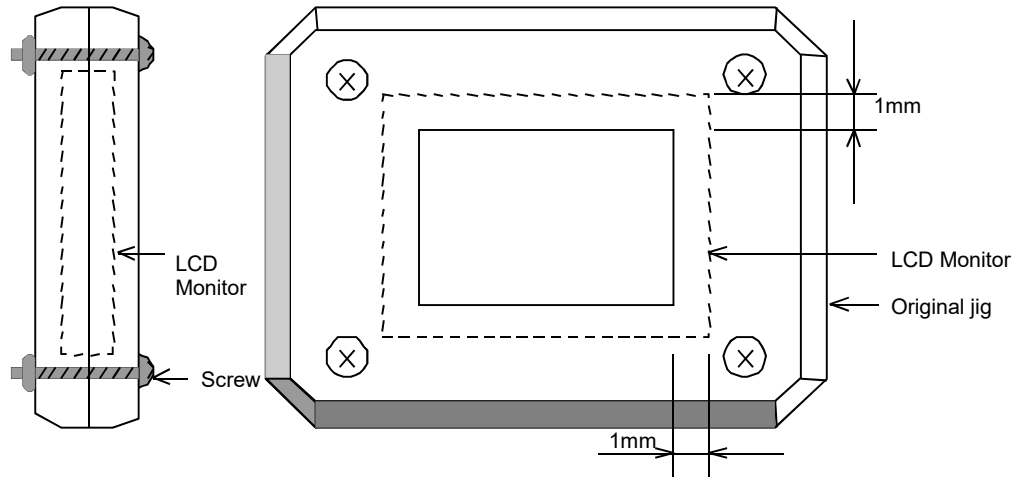


Table2.Reliability Criteria

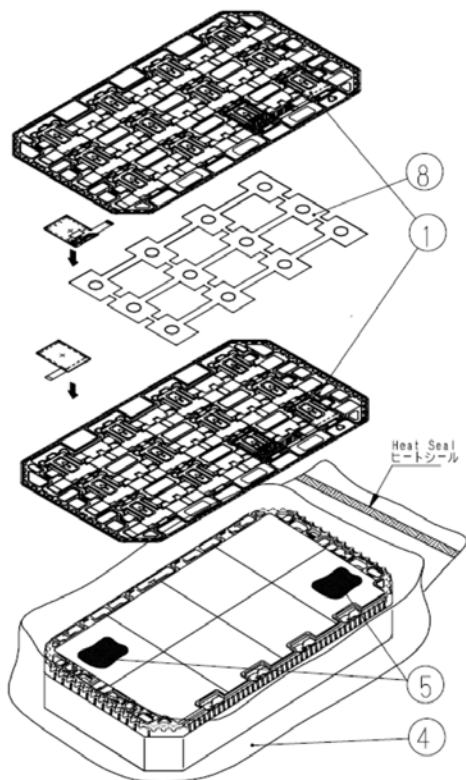
The parameters should be measured after leaving the monitor at the ordinary temperature for 24 hours or more after the test completion.

item	Standard	Remarks
Display quality	No visible abnormality shall be seen. (Except for unevenness by Pol deterioration.)	
Contrast ratio	200 or more	Backlight ON

TOPPAN PRINTING Original Jig



16. Packing Specifications



Step 1. Each product is to be placed in one of the cut-outs of the tray with the display surface facing upward.
Foam sheet A are to be placed on the products in the tray.
Each product is to be placed in one of the cut-outs of the tray with the display surface facing downward.(24products per tray)

Step 2. Each tray is to be piled up in same orientation and the trays be in a stack of 6.
One empty tray is to be put on the top of stack of 6 trays.

Step 3. 2 packs of moisture absorbers are to be placed on the top tray as shown in the drawing.
Put piled trays into a sealing bag.

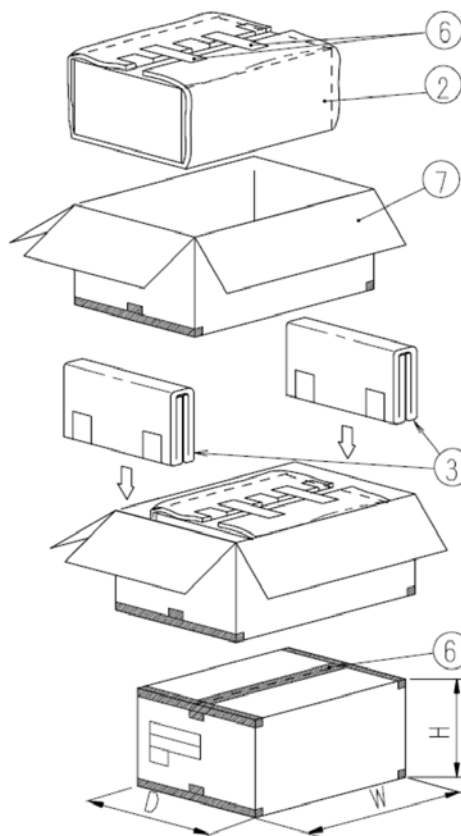
Step 4. Vacuum and seal the sealing bag with the vacuum sealing machine.

Step 5. The stack of trays in the plastic back is to be wrapped with B SHEET A.

Step 6. The wrapped trays are placed in the carton.

Step 7. B SHEET B are to be inserted into a outer carton with same orientation. The outer carton is to be sealed in H-shape with packing tape as shown in the drawing.

Step 8. The model number, quantity of products, and shipping date are to be printed on the outer carton.
If necessary, shipping labels or impression markings are to be put on the outer carton.



Remark: The return of packing materials is not required.

	Packing item name	Specs., Material
①	Tray	A-PET
②	B SHEET A	Anti-static air babble sheet
③	B SHEET B	Anti-static air babble sheet
④	Sealing bag	
⑤	Drier	Moisture absorber
⑥	Packing tape	
⑦	Outer carton	Corrugated cardboard
⑧	FOAM SHEET A	Anti-static polyethylene

Dimension of outer carton	
D : Approx.	(337mm)
W : Approx.	(618mm)
H : Approx.	(179mm)
Quantity of products packed in one carton:	144
Gross weight : Approx.	6.0 Kg

17. Handling Instruction

17.1 Cautions for Handling LCD panels

**Caution**

- (1) Do not make an impact on the LCD panel glass because it may break and you may get injured from it.
- (2) If the glass breaks, do not touch it with bare hands.
(Fragment of broken glass may stick you or you cut yourself on it.)
- (3) If you get injured, receive adequate first aid and consult a medial doctor.
- (4) Do not let liquid crystal get into your mouth.
(If the LCD panel glass breaks, try not let liquid crystal get into your mouth even toxic property of liquid crystal has not been confirmed.)
- (5) If liquid crystal adheres, rinse it out thoroughly.
(If liquid crystal adheres to your cloth or skin, wipe it off with rubbing alcohol or wash it thoroughly with soap. If liquid crystal gets into eyes, rinse it with clean water for at least 15 minutes and consult an eye doctor.)
- (6) If you scrap this products, follow a disposal standard of industrial waste that is legally valid in the community, country or territory where you reside.
- (7) Do not connect or disconnect this product while its application products is powered on.
- (8) Do not attempt to disassemble or modify this product as it is precision component.
- (9) If a part of soldering part has been exposed, and avoid contact (short-circuit) with a metallic part of the case etc. about FPC of this model, please.
Please insulate it with the insulating tape etc. if necessary.
The defective operation is caused, and there is a possibility to generation of heat and the ignition.
- (10) Since excess current protection circuit is not built in this TFT module, there is the possibility that LCD module or peripheral circuit become feverish and burned in case abnormal operation is generated.
We recommend you to add excess current protection circuit to power supply.
- (11) The end part of glass and film of touch panel has conductivity, and avoid contact (short-circuit) with electroconductive case etc.. There is a possibility of setting up a defective touch panel, and insulate it for the case suppression (cushion etc.) if necessary, please.
- (12) The devices on the FPC are damageable to electrostatic discharge, because the terminals of the devices are exposed.
Wear grounded wrist-straps and use electrostatic neutralization blowers to prevent static charge and discharge when handling the TFT monitors.
Designate an appropriate operating area, and set equipment, tools, and machines properly when handling this product.

Caution This mark is used to indicate a precaution or an instruction which, if not correctly observed, may result in bodily injury, or material damages alone.

17.2 Precautions for Handling

- 1) Wear finger tips at incoming inspection and for handling the TFT monitors to keep display quality and keep the working area clean.
Do not touch the surface of the monitor as it is easily scratched.
- 2) Wear grounded wrist-straps and use electrostatic neutralization blowers to prevent static charge and discharge when handling the TFT monitors as the LED in this TFT monitors is damageable to electrostatic discharge. Designate an appropriate operating area, and set equipment, tools, and machines properly when handling this product.
- 3) Avoid strong mechanical shock including knocking, hitting or dropping to the TFT monitors for protecting their glass parts. Do not use the TFT monitors that have been experienced dropping or strong mechanical shock.
- 4) Do not use or storage the TFT monitors at high temperature and high humidity environment. Particularly, never use or storage the TFT monitors at a location where condensation builds up.
- 5) Avoid using and storing TFT monitors at a location where they are exposed to direct sunlight or ultraviolet rays to prevent the LCD panels from deterioration by ultraviolet rays.
- 6) Do not stain or damage the contacts of the FPC cable .
FPC cable needs to be inserted until it can reach to the end of connector slot.
During insertion, make sure to keep the cable in a horizontal position to avoid an oblique insertion.
Otherwise, it may cause poor contact or deteriorate reliability of the FPC cable.
- 7) Do not bend or pull the FPC cable or carry the TFT monitor by holding the FPC cable.
- 8) Peel off the protective film on the TFT monitors during mounting process.
Refer to the section 17.5 on how to peel off the protective film.
We are not responsible for electrostatic discharge failures or other defects occur when peeling off the protective film.

17.3 Precautions for Operation

- 1) Since this TFT monitors are not equipped with light shielding for the driver IC, do not expose the driver IC to strong lights during operation as it may cause functional failures.
- 2) In case of powering up or powering off this LCD module, be sure to comply the sequence as instructed in this specification.
- 3) Do not plug in or out the FPC cable while power supply is switch on.
Plug the FPC cable in and out while power supply is switched off.
- 4) Do not operate the TFT monitors in the strong magnetic field. It may break the TFT monitors.
- 5) Do not display a fixed image on the screen for a long time.
Use a screen-saver or other measures to avoid a fixed image displayed on the screen for a long time.
Otherwise, it may cause burn-in image on the screen due the characteristics of liquid crystal.

17.4 Storage Condition for Shipping Cartons

Storage environment

- Temperature 0 to 40° C
- Humidity 60%RH or less
No-condensing occurs under low temperature with high humidity condition.
- Atmosphere No poisonous gas that can erode electronic components and/or wiring materials should be detected.
- Time period 1 year
- Unpacking To prevent damages caused by static electricity, anti-static precautionary measures (e.g. earthing, anti-static mat) should be implemented.
After unpack, keep product in the appropriate condition, otherwise bubble seal of Protective film may be printed on Polarizer.
- Maximum piling up 7 cartons

*Conditions to storage after unpacking

Storage environment

- Temperature 0 to 40° C
- Humidity 60%RH or less
No-condensing occurs under low temperature with high humidity condition.
- Atmosphere No poisonous gas that can erode electronic components and/or wiring materials should be detected.
- Time period 1 year (Shelf life)
- Others Keep/ store away from direct sunlight
Storage goods on original tray made by ORTUS.

17.5 Precautions for Peeling off the Protective film

The followings work environment and work method are recommended to prevent the TFT monitors from static damage or adhesion of dust when peeling off the protective films.

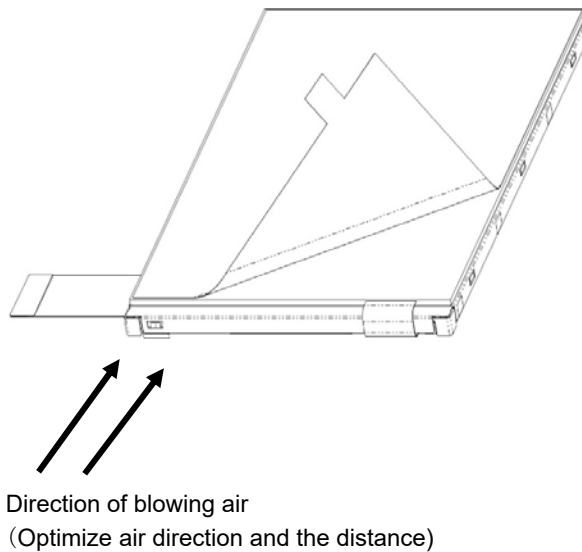
A) Work Environment

- a) Humidity: 50 to 70 %RH, Temperature 15 to 27 °C
- b) Operators should wear conductive shoes, conductive clothes, conductive finger tips and grounded wrist-straps.
Use an electrostatic neutralization blower.
Anti-static treatment should be implemented to work area's floor.
- c) Use a room shielded against outside dust with sticky floor mat laid at the entrance to eliminate dirt.

B) Work Method

The following procedures should taken to prevent the driver ICs from charging and discharging.

- a) Use an electrostatic neutralization blower to blow air on the TFT monitors to its lower left FPC is placed at the left.
Optimize direction of the blowing air and the distance between the TFT monitors and the electrostatic neutralization blower.
- b) Peel off the tab slowly (spending more than 2 secs to complete) by pulling it to opposite direction.



17.6 Warranty

TOPPAN PRINTING is only liable to defective goods which is stored and used under the condition complying with this specifications and returned within 1 (one) year.

Warranty caused by manufacturing defect shall be conducted by replacement of goods or refundment at unit price.

APPENDIX

Reference Method for Measuring Optical Characteristics and Performance

1. Measurement Condition (Backlight ON)

Measuring instruments: CS1000 (KONICA MINOLTA), LCD7200 (OTSUKA ELECTRONICS), EZcontrast160D (ELDIM)

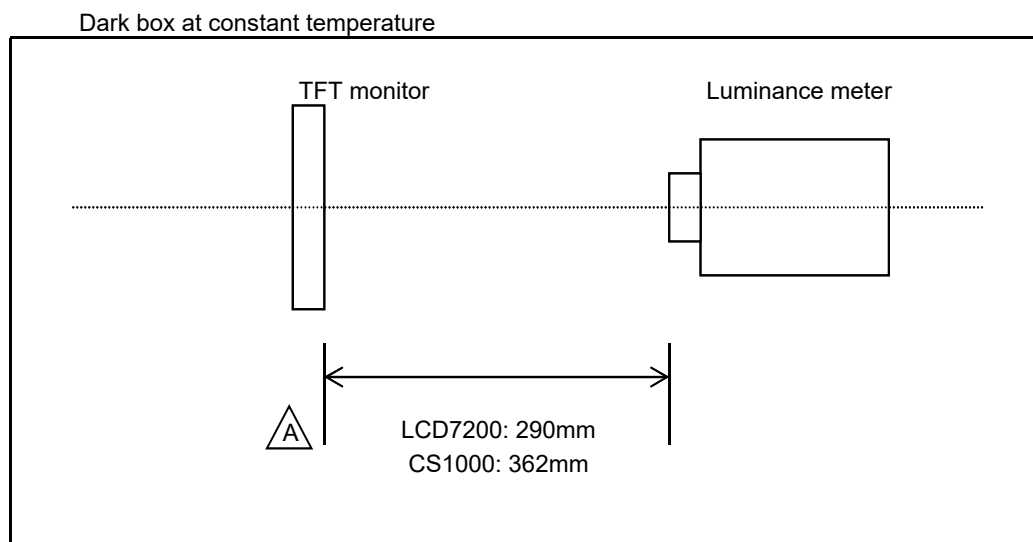
Driving condition: Refer to the section "Optical Characteristics"

Measured temperature: 25° C unless specified

Measurement system: See the chart below.

The luminance meter is placed on the normal line of measurement system.

Measurement point: At the center of the screen unless otherwise specified

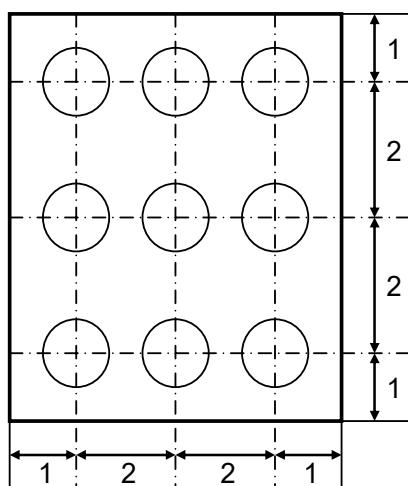


Measurement is made after 30 minutes of lighting of the backlight.

Measurement point: At the center point of the screen

Brightness distribution: 9 points shown in the following drawing.

<Portrait model>

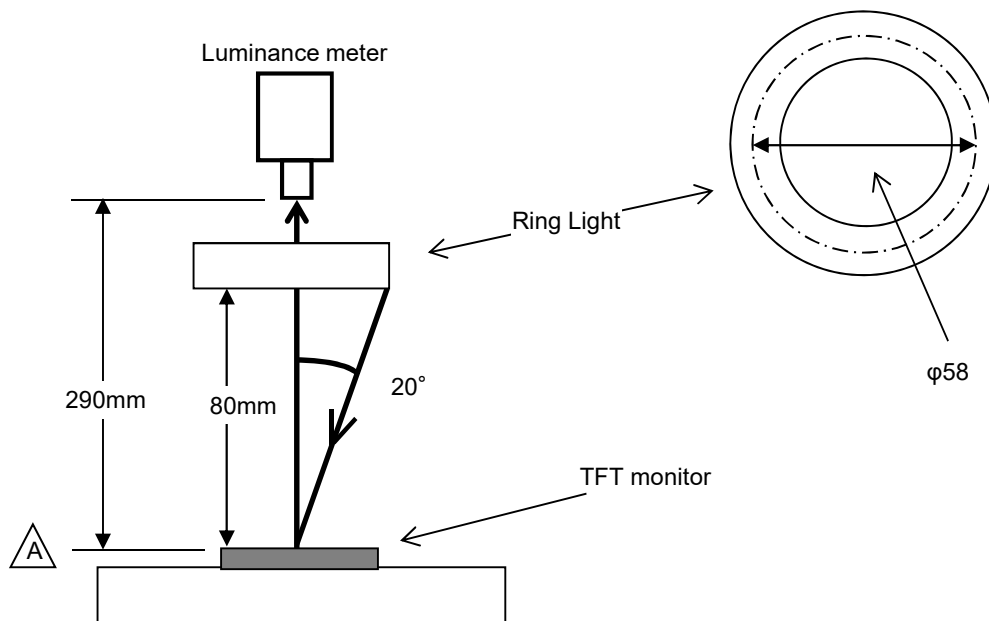


Dimensional ratio of active area

Backlight IL=7.0mA

Measurement Condition (Contrast ratio Backlight OFF only)

- Measuring instruments: LCD7200(OTSUKA ELECTRONICS),Ring Light(40,000 lx, ϕ 58)
- Driving condition: Refer to the section "Optical Characteristics"
- Measured temperature: 25° C unless specified
- Measurement system: See the chart below.
- Measurement point: At the center of the screen.

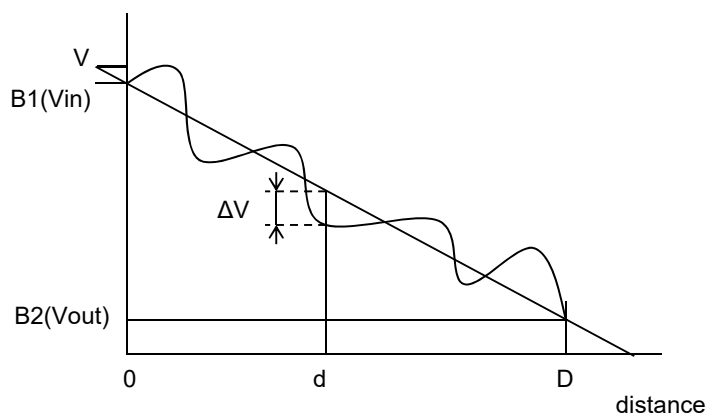


2. Test Method

Notice	Item	Test method	Measuring instrument	Remark
1	Response time	<p>Measure output signal waves with a brightness meter when the raster or window pattern is changed over from Black to White and from White to Black</p> <p style="text-align: center;">Black White Black</p> <p>White brightness</p> <p>100%</p> <p>90%</p> <p>10%</p> <p>0%</p> <p>Black brightness</p> <p>TON</p> <p>TOFF</p>	LCD7200	Black display [Data]=00h White display [Data]=3Fh TON Rise time TOFF Fall time
2	Contrast ratio	<p>Measure maximum luminance Y1([Data]=3Fh) and minimum luminance Y2([Data]=00h) at the center of the screen by displaying raster or window pattern. Then calculate the ratio between these two values.</p> <p style="text-align: center;">Contrast ratio = Y1/Y2</p> <p style="text-align: center;">Diameter of measuring point: 8mmφ(CS1000)</p> <p style="text-align: center;">Diameter of measuring point: 3mmφ(LCD7200)</p>	CS1000 LCD7200	Backlight ON Backlight OFF
3	Viewing angle Horizontalθ Verticalφ	Move the luminance meter from right to left and up and down and determine the angles where contrast ratio is 10.	EZcontrast160D	
4	White chromaticity	<p>Measure chromaticity coordinates x and y of CIE1931 colorimetric system at [Data] = 3Fh</p> <p style="text-align: center;">Color matching function: 2°view</p> <p style="text-align: center;">Measurement angle: 2°</p>	CS1000	
5	Burn-in	Visually check burn-in image on the screen after 2 hours of "window display" ([Data]=00h/3Fh).	At optimized VCOMDC	
6	Center brightness	Measure the brightness at the center of the screen.	CS1000	
7	Brightness distribution	<p>(Brightness distribution) = 100 x B/A %</p> <p>A : max. brightness of the 9 points</p> <p>B : min. brightness of the 9 points</p>	CS1000	

A

* Linearity Measurement of Touch Panel



$$LE(\%) = \Delta V / (V_{in} - V_{out}) \times 100$$

$$LE_{max}(\%) = \Delta V_{max} / (V_{in} - V_{out}) \times 100$$

■ Cautionary instruction to handle a Touch-panel

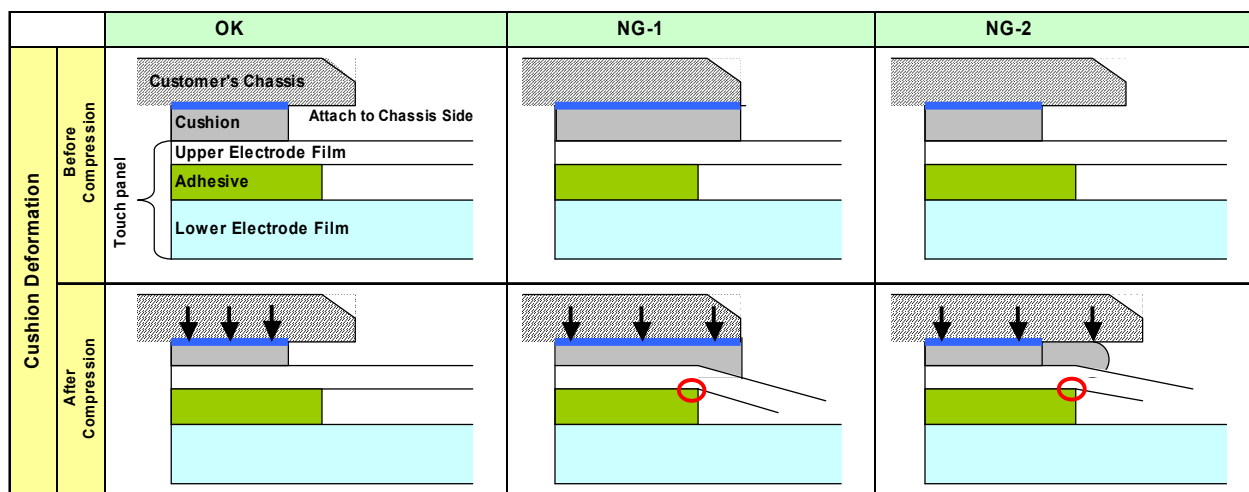
● Cushion (between Touch Panel Chassis) Design

1) A cushion is required to be placed between Touch Panel and customer's chassis and there is a designated area to attach it. Attachment at area inside Input Prohibition Area must be forbidden.

If cushion was located inside Input Prohibition Area, Upper Electrode may be push constantly and which may cause the electrode breakage at the position falling on the edge of adhesive; it eventually results in Touch Panel malfunction in the future. (Please see "NG-1")

2) Be attention to the cushion material you use. In the case that too soft cushion was used, the cushion may protrude into Prohibition Area by being push strongly; which may result in the electrode breakage. Eventually there is a chance that the electrode breakage leads to the malfunction of Touch Panel in the future. (Please see "NG-2")

3) Cushion is required to be attached at the side of Customer's chassis. Attaching a cushion at the side of Upper Electrode Film has a chance to deform the film and lead to the malfunction of Touch Panel in the future.



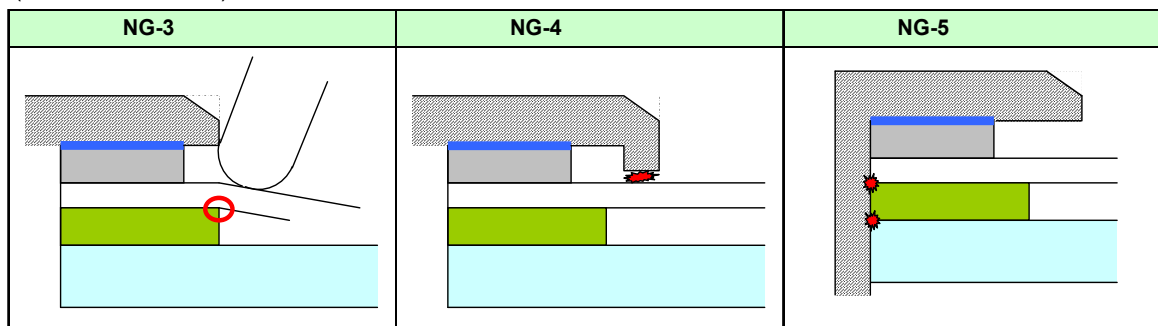
● Design Guidance of Chassis (Front Part)

4) Be attention to stay Input Prohibition Area away from touching and/or drawing by a stylus pens in order to avoid the electrode breakage and potential malfunction of Touch Panel. (Please see "NG-3")
We recommend customers to design chassis (front case) being able to protect Input Prohibition Area.

5) Clearance between customer's chassis and Touch Panel surface is certainly required in order to avoid erroneous input caused by a collision of the edge of chassis. (Please see "NG-4")
A clearance of 0.3 to 0.7mm is recommended.

● Design Guidance of Chassis (Side Part)

6) Upper Electrode and Lower Electrode fall on the edge of Touch Panel outline.
Redundant design having enough clearance to avoid electric short with chassis is highly recommended. (Please see "NG-5")



● Example of Recommended Chassis Design

Refer to "3.2 Outward Form".

● As a terminal resistance has individual specificity, calibration to align the displaying and the sensing position one each is mandatory before use.

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