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LG Display

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SPECIFICATION FOR APPROVAL

() Preliminary	Specification
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Title

(♦) Final Specification

Customer	Customer		SUPPLIER	LG Display Co., Ltd.	
		1 / 1	*MODE!	1 D405\4/54	

Customer	
MODEL	DND8T

001121211	
*MODEL	LP125WF4
Suffix	SPQ1

12.5" FHD TFT LCD

*When you obtain standard approval, please use the above model name without suffix

APPROVED BY	SIGNATURE
/	
/	

Please return 1 copy for your confirmation with your signature and comments.

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LG Display Co., Ltd

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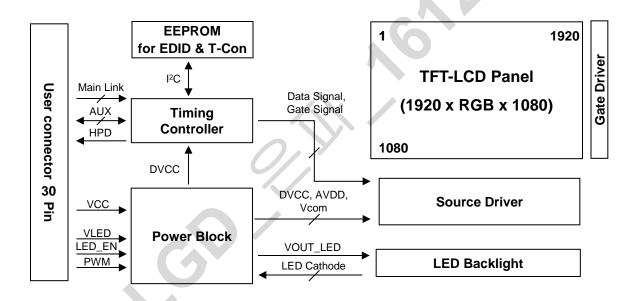
Record of Revisions

Revision No	Revision Date	Page	Description	EDID version
0.0	Mar. 10. 2016	-	First Draft (Preliminary Specification)	0.1
0.1	Aug. 22. 2016	16, 17 26, 27 42 ~ 44	Optical Specifications Update (Color Coordinate, Gray Scale) Packing Information Update EDID Update (Revision Code : A00)	0.2
1.0	Oct. 25. 2016		Final CAS Release	
		25~27	Packing Information Update	
		21	Drawing Update (Label Position)	



1. General Description

The LP125WF4 is a Color Active Matrix Liquid Crystal Display with an integral LED backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally black mode. This TFT-LCD has 12.5 inches diagonally measured active display area with HD resolution (1920 horizontal by 1080 vertical pixel array). Each pixel is divided into Red, Green and Blue subpixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 6-bit gray scale signal for each dot, thus, presenting a palette of more than 262,144 colors. The LP125WF4 has been designed to apply the interface method that enables low power, high speed, low EMI. The LP125WF4 is intended to support applications where thin thickness, low power are critical factors and graphic displays are important. In combination with the vertical arrangement of the subpixels, the LP125WF4 characteristics provide an excellent flat display for office automation products such as Notebook PC.



General Features

Active Screen Size	12.5 inches diagonal
	ÿ
Outline Dimension	290.5(H, typ) × 170.7(V, typ) × 2.85(D,max) [mm]
Pixel Pitch	0.144mm x 0.144mm (176ppi)
Pixel Format	1920 horiz. By 1080 vert. Pixels RGB strip arrangement
Color Depth	6-bit, 262,144 colors
Luminance, White	300 cd/m ²
Power Consumption	Total 2.8 W(Typ.) Logic: 0.8 W (Typ.@ Mosaic), B/L: 2.00 W (Typ.@ VLED 12V)
Weight	230g (Max.)
Display Operating Mode	Transmissive mode, normally black
Surface Treatment	Glare treatment of the front Polarizer (3H)
RoHS Compliance	Yes
BFR / PVC / As Free	Yes for all



2. Absolute Maximum Ratings

The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

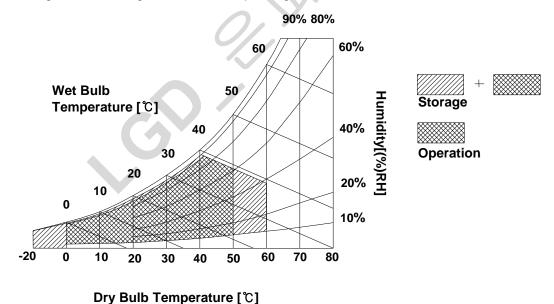
Table 1. ABSOLUTE MAXIMUM RATINGS

Dovomotor	Symbol	Val	ues	Units	Notes	
Parameter	Symbol	Min	Min Max		Notes	
Power Input Voltage	VCC	-0.3	4.0	V _{DC}	at 25 ± 2°C	
Operating Temperature	Тор	0	50	°C	1	
Storage Temperature	Нѕт	-20	60	°C	1	
Operating Ambient Humidity	Нор	10	90	%RH	1	
Storage Humidity	Нѕт	10	90	%RH	1	

Note: 1. Temperature and relative humidity range are shown in the figure below.

Wet bulb temperature should be 39°C Max, and no condensation of water.

Note: 2. Storage Condition is guaranteed under packing condition.





3. Electrical Specifications

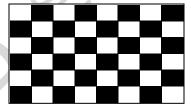
3-1. LCD Electrical Characteristics

Table 2. LCD ELECTRICAL CHARACTERISTICS

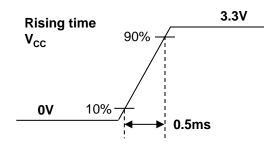
Parameter		Symbol		Values		Unit	Notes
		Symbol	Min	Тур	Max		
Power Supply Input Voltage		Vcc	3.0	3.3	3.6	V	1
Permissive Power Supply Inpu	ıt Ripple	Vccrp	-	-	100	mV_{p-p}	
Power Supply Input Current	Mosaic	Icc	-	242	273	mA	2
Power Consumption	mption		-	0.8	0.9	W	2
Power Supply Inrush Current		Icc_p	-		1.5	Α	3
Differential Impedance		ZLVDS	90	100	110	Ω	

Note)

- 1. The measuring position is the connector of LCM and the test conditions are under 25 °C, fv = 60Hz
- 2. The specified I_{CC} current and power consumption are under the V_{CC} = 3.3V , 25 $^{\circ}$ C, fv = 60Hz condition and Mosaic pattern.



3. The V_{CC} rising time is same as the minimum of T1 at Power on sequence.



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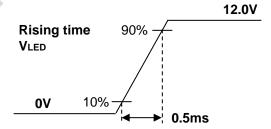
3-2. LED Backlight Electrical Characteristics

Table 3. LED B/L ELECTRICAL CHARACTERISTICS

Parameter		Symbol		Values			Notes
		Symbol	Min	Тур	Max	Unit	Notes
LED Power Input Vo	oltage	VLED	5.0	12.0	21.0	V	1
LED Power Input Co	urrent	ILED	-	167	175	mA	2
LED Power Consumption		PLED	-	2.0	2.1	W	2
LED Power Inrush 0	Current	ILED_P	-	- (1.5	Α	3
PWM Duty Ratio			5	-	100	%	4
PWM Jitter			0	-	0.2	%	5
PWM Frequency		Fрwм	200		1000	Hz	6
PWM	High Level Voltage	V _{PWM_H}	2.5	-	3.6	V	
PVVIVI	Low Level Voltage	V _{PWM_L}	0	-	0.3	V	
LED EN	High Voltage	VLED_EN_H	2.5	-	3.6	V	
LED_EN	Low Voltage	VLED_EN_L	0	-	0.3	V	
Life Time			15,000	-	-	Hrs	7

Note)

- 1. The measuring position is the connector of LCM and the test conditions are under 25 $^{\circ}$ C.
- 2. The current and power consumption with LED Driver are under the $V_{LED} = 12.0 \text{V}$, 25°C , PWM Duty 100% and White pattern with the normal frame frequency operated(60Hz).
- 3. The V_{LED} rising time is same as the minimum of T13 at Power on sequence.



- 4. The operation of LED Driver below minimum dimming ratio may cause flickering or reliability issue.
- 5. If Jitter of PWM is bigger than maximum, it may induce flickering.
- 6. This Spec. is not effective at 100% dimming ratio as an exception because it has DC level equivalent to 0Hz. In spite of acceptable range as defined, the PWM Frequency should be fixed and stable for more consistent brightness control at any specific level desired.
- 7. The life time is determined as the time at which brightness of LCD is 50% compare to that of minimum value specified in table 7. under general user condition.

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3-3. Interface Connections

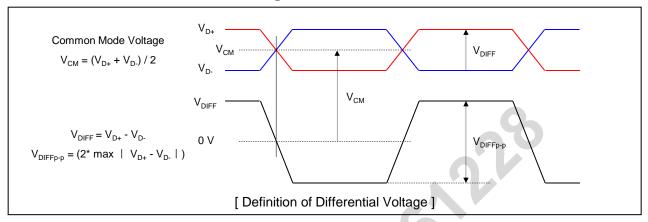
Table 4. MODULE CONNECTOR PIN CONFIGURATION (CN1)

Pin	Symbol	Description	Notes
1	DBC_EN	DBC function (Active high).	
<u>'</u>		If to be disabled, should be tied to GND	
2	GND	High Speed Ground	
3	Lane1_N	Complement Signal Link Lane 1	0
4	Lane1_P	True Signal Link Lane 1	00
5	GND	High Speed Ground	
6	Lane0_N	Complement Signal Link Lane 0	
7	Lane0_P	True Signal Link Lane 0	
8	GND	High Speed Ground	
9	AUX_CH_P	True Signal Auxiliary Channel	[Connector] JAE, HD2S030HA1
10	AUX_CH_N	Complement Signal Auxiliary Channel	or equivalent
11	GND	High Speed Ground	
12	VCC	LCD logic and driver power	
13	VCC	LCD logic and driver power	[Connector pin arrangement]
14	BIST	Built-In Self Test (active high)	Pin 30 Pin 1
15	GND	LCD logic and driver ground	
16	GND	LCD logic and driver ground	
17	HPD	HPD signal pin	
18	BL_GND	LED Backlight ground	
19	BL_GND	LED Backlight ground	
20	BL_GND	LED Backlight ground	[LGD P-Vcom using information]
21	BL_GND	LED Backlight ground	1. Pin for P-Vcom : #25, #30
22	BL ENABLE	LED Backlight control on/off control	2. P-Vcom Address : 0101000x
23	BL PWM	System PWM signal input for dimming	
24	HSO	H_sync for active touch	
25	NC Reserved	Reserved for LCD manufacture's use	
26	VLED	LED Backlight power (12V Typical)	
27	VLED	LED Backlight power (12V Typical)	
28	VLED	LED Backlight power (12V Typical)	
29	VLED	LED Backlight power (12V Typical)	
30	NC Reserved	Reserved for LCD manufacture's use	

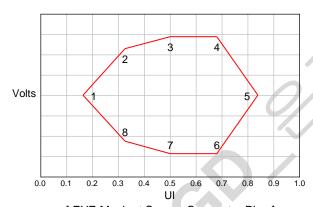


3-4. eDP Signal Timing Specifications

3-4-1. Definition of Differential Voltage



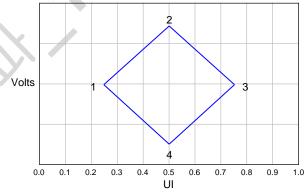
3-4-2. Main Link EYE Diagram



[EYE Mask at Source Connector Pins]

Deline	Reduce	d Bit Rate	High Bit Rate				
Point	Time(UI)	Voltage(V)	Time(UI)	Voltage(V)			
1	0.127	0.000	0.210	0.000			
2	0.291	0.160	0.355	0.140			
3	0.500	0.200	0.500	0.175			
4	0.709	0.200	0.645	0.175			
5	0.873	0.000	0.790	0.000			
6	0.709	-0.200	0.645	-0.175			
7	7 0.500 -		0.500	-0.175			
8	0.291	-0.160	0.355 -0.140				

[EYE Mask Vertices at Source Connector Pins]



[EYE Mask at Sink Connector Pins]

Doint	Reduce	d Bit Rate	High Bit Rate			
Point	Time(UI)	Voltage(V)	Time(UI)	Voltage(V)		
1	0.375	0.000	0.246	0.000		
2	0.500	0.023	0.500	0.075		
3	0.625	0.000	0.755	0.000		
4	0.500	-0.023	0.500	-0.075		

[EYE Mask Vertices at Sink Connector Pins]

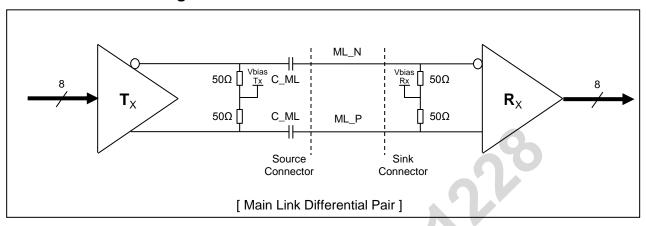
Doint	Reduce	d Bit Rate	High Bit Rate			
Point	Time(UI)	Voltage(V)	Time(UI)	Voltage(V)		
1	0.270	0.000	0.246	0.000		
2	0.500	0.068	0.500	0.075		
3	0.731	0.000	0.755	0.000		
4	0.500	-0.068	0.500	-0.075		

[EYE Mask Vertices at embedded DP Sink Connector Pins]

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3-4-3. eDP Main Link Signal



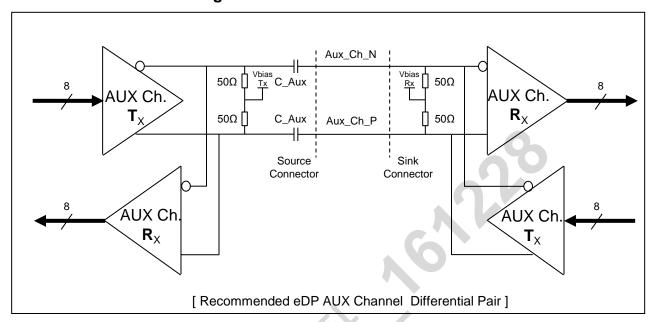
Parameter	Symbol	Min	Тур	Max	Unit	Notes
Unit Interval for high bit rate (2.7Gbps / lane)	UI_HBR	-	370		ps	
Unit Interval for reduced bit rate (1.62Gbps / lane)	UI_RBR		617	-	ps	
Link Clark Down Chronding	Amplitude	0	-	0.5	%	
Link Clock Down Spreading	Frequency	30		33	kHz	
Differential peak-to-peak voltage	M	350	-	-	mV	For HBR(2.7Gbps)
at Source side connector	V _{TX-DIFFp-p}	400	-	-	IIIV	For RBR(1.62Gbps)
EYE width	_	0.58	-	-	UI	For HBR(2.7Gbps)
at Source side connector	T _{TX-EYE-CONN}	0.75	-	-	UI	For RBR(1.62Gbps)
Differential peak-to-peak voltage	V	150	-	-	\/	For HBR(2.7Gbps)
at Sink side connector	V _{RX-DIFFp-p}	136	-	-	mV	For RBR(1.62Gbps)
EYE width	_	0.51	-	-	UI	For HBR(2.7Gbps)
at Sink side connector	T _{RX-EYE-CONN}	0.46	-	-	UI	For RBR(1.62Gbps)
Rx DC common mode voltage	V _{RX CM}	0	-	1.0	V	
AC Coupling Capacitor	C _{SOURCE} ML	75		200	nF	Source side

Note)

- 1. Termination resistor is typically integrated into the transmitter and receiver implementations.
- 2. AC Coupling Capacitor is not placed at the sink side.
- 3. In cabled embedded system, it is recommended the system designer ensure that EYE width and voltage are met at the sink side connector pins.



3-4-4. eDP AUX Channel Signal



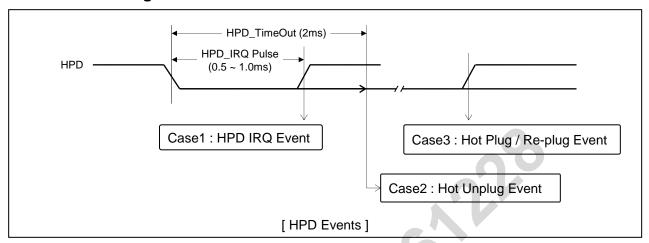
Parameter	Symbol	Min	Тур	Max	Unit	Notes
AUX Unit Interval	UI	0.4	-	0.6	us	
AUX Jitter at Tx IC Package Pins	_ <	-	-	0.04	UI	Equal to 24ns
AUX Jitter at Rx IC Package Pins	T _{jitter}	-	-	0.05	UI	Equal to 30ns
AUX Peak-to-peak voltage at Connector Pins of Receiving		0.39	-	1.38	V	
AUX Peak-to-peak voltage at Connector Pins of Transmitting	V _{AUX-DIFFp-p}	0.36	-	1.36	V	
AUX EYE width at Connector Pins of Tx and Rx		0.98	-	-	UI	
AUX DC common mode voltage	V _{AUX-CM}	0	-	1.0	V	
AUX AC Coupling Capacitor	C _{SOURCE-AUX}	75		200	nF	Source side

Note)

- 1. Termination resistor is typically integrated into the transmitter and receiver implementations.
- 2. AC Coupling Capacitor is not placed at the sink side.
- 3. $V_{AUX-DIFFp-p} = 2^* | V_{AUXP} V_{AUXN} |$



3-4-5. eDP HPD Signal



Parameter	Symbol	Min	Тур	Max	Unit	Notes
HPD Voltage		2.25	-	3.6	V	Sink side Driving
Hot Plug Detection Threshold	HPD	2.0	X -	-	V	Source side Detecting
Hot Unplug Detection Threshold		-	y : `	0.8	V	Source side Detecting
HPD_IRQ Pulse Width	HPD_IRQ	0.5	-	1.0	ms	
HPD_TimeOut		2.0	-	-	ms	HPD Unplug Event

Note)

- 1. HPD IRQ: Sink device wants to notify the Source device that Sink's status has changed so it toggles HPD line, forcing the Source device to read its Link / Sink Receiver DPCD field via the AUX-CH
- 2. HPD Unplug: The Sink device is no longer attached to the Source device and the Source device may then disable its Main Link as a power saving mode
- 3. Plug / Re-plug: The Sink device is now attached to the Source device, forcing the Source device to read its Receiver capabilities and Link / Sink status Receiver DPCD fields via the AUX-CH



3-5. Signal Timing Specifications

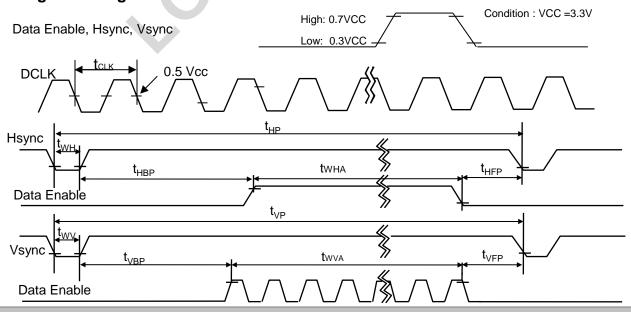
This is the signal timing required at the input of the User connector. All of the interface signal timing should be satisfied with the following specifications and specifications of eDP Tx/Rx for its proper operation.

ITEM Symbol Min Unit Note Тур Max **DCLK** 138.7 Frequency MHz f_{CLK} 2092 Period 2068 2080 t_{HP} 28 32 Hsync Width 36 t_{WH} t_{CLK} Width-Active 1920 t_{WHA} 1101 1111 1121 Period t_{VP} 7 Vsync Width 3 5 t_{WV} t_{HP} Width-Active 1080 t_{WVA} 76 80 84 Horizontal back porch t_{HBP} t_{CLK} 44 48 52 Horizontal front porch Data t_{HFP} Enable 16 23 Vertical back porch 30 t_{VBP} t_{HP} 2 3 Vertical front porch t_{VFP}

Table 4. TIMING TABLE

Notice. all reliabilities are specified for timing specification based on refresh rate of 60Hz. However, LP125WF4 has a good actual performance even at lower refresh rate (e.g. 40Hz or 50Hz) for power saving Mode, whereas LP125WF4 is secured only for function under lower refresh rate. 60Hz at Normal mode, 50Hz, 40Hz at Power save mode. Don't care Flicker level (Power save mode).

3-6. Signal Timing Waveforms





3-7. Color Input Data Reference

The brightness of each primary color (red, green and blue) is based on the 6-bit gray scale data input for the color; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

Table 5. COLOR DATA REFERENCE

		Input Color Data																	
	Color			RI	ΕD					GRE	EEN					BL	UE		
`	JOIO 1	MSI	3				LSB						LSB	MSE					LSB
		R 5	R 4	R 3	R 2	R 1	R 0	G 5	G 4	G 3	G 2	G 1	G 0	B 5	B 4	В3	B 2	B 1	B 0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Basic	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
Color	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	RED (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (01)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
RED						/	·												
	RED (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (01)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
GREEN																			
	GREEN (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	GREEN (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	BLUE (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE (01)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
BLUE																			
	BLUE (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	BLUE (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1



3-8. Power Sequence

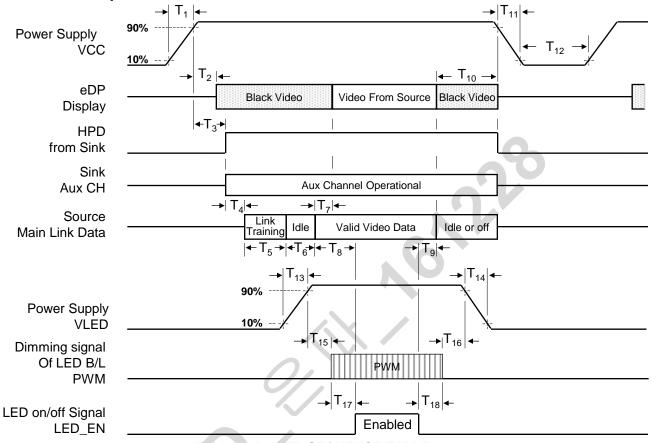


Table 6. POWER SEQUENCE TABLE

Cumbal	Required	Lin	nits	Units	Netes
Symbol	Ву	Min	Max	Units	Notes
T ₁	Source	0.5	10	ms	-
T ₂	Sink	0	200	ms	-
T ₃	Sink	0	200	ms	-
T ₄	Source	-	-	ms	-
T ₅	Source	-	-	ms	-
T ₆	Source	-	-	ms	-
T ₇	Sink	0	50	ms	-
T ₈	Source	-	-	ms	LGD recommend Min 200ms
T ₉	Source	-	-	ms	-

Symbol	Required	Lin	nits	Units	Notes	
Syllibol	Ву	Min	Max	Ullits	Notes	
T ₁₀	Source	0	500	ms	-	
T ₁₁	Source		10	ms	-	
T ₁₂	Source		-	ms		
T ₁₃	Source	0.5	10	ms	-	
T ₁₄	Source	0.5	10	ms	-	
T ₁₅	Source	10	-	ms	-	
T ₁₆	Source	10	-	ms	-	
T ₁₇	Source	0	-	ms	-	
T ₁₈	Source	0	-	ms	-	

- Note) 1. Do not insert the mating cable when system turn on.
 - 2. Valid Data have to meet "3-3. eDP Signal Timing Specifications"
 - 3. Video Signal, LED_EN and PWM need to be on pull-down condition on invalid status.
 - 4. LGD recommend the rising sequence of VLED after the Vcc and valid status of Video Signal turn on.



4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 20 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of Φ and Θ equal to 0° .

FIG. 1 presents additional information concerning the measurement equipment and method.

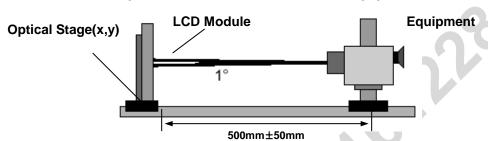


FIG. 1 Optical Characteristic Measurement Equipment and Method

Table 7. OPTICAL CHARACTERISTICS

Ta=25°C, VCC=3.3V, fv=60Hz

				14-25 C, VCC-5.5V, IV-00112			
В	oromotor.	Cumbal		Values		Unito	Neteo
P	arameter	Symbol	Min	Тур	Max	Units	Notes
Contrast Ratio		CR	600	700	-		1
Surface Lumina	ance, white	L _{WH}	255	300	-	cd/m ²	2
Luminance Var	iction	δ _{WHITE (5P)}	-	1.2	1.4		3
Luminance var	lation	δ _{WHITE(13P)}	-	1.4	1.6	_	3
Response Time		Tr+Tf	-	25	35	ms	4
	RED	Rx		0.589			
	KED	Ry		0.356	Typical + 0.03		
	GREEN	Gx		0.335			
Color		Gy	Typical - 0.03	0.565			
Coordinates	DI LIE	Вх		0.156			
	BLUE	Ву		0.104			
	VA/LUTE	Wx		0.313			
	WHITE	Wy		0.329			
	x axis, right(Φ=0°)	Θr	80	-	-		
Viewing Angle	x axis, left (Φ=180°)	Θl	80	-	-	D	5
	y axis, up (Φ=90°)	Θu	80	-	-	Degree	
	y axis, down (Φ=270°)	Θd	80	-	-		
Gray Scale							6



Note)

1. It should be measured in the center of screen(1 Point). Contrast Ratio(CR) is defined mathematically as

2. Surface luminance is the average of 5 point across the LCD surface 50cm from the surface with all pixels displaying white. For more information see FIG 2.

$$L_{WH}$$
 = Average(1,2, ... 5 Point)

3. The variation in surface luminance, The panel total variation (δ WHITE) is determined by measuring N at each test position 1 through 13 and then defined as following numerical formula. For more information see FIG 2.

$$\delta \text{ WHITE (5P)} = \frac{\text{Maximum (1,2, ... 5 Point)}}{\text{Minimum (1,2, ... 5 Point)}} \delta \text{ WHITE (13P)} = \frac{\text{Maximum (1,2, ... 13 Point)}}{\text{Minimum (1,2, ... 13 Point)}}$$

- 4. Response time is the time required for the display to transition from black to white (rise time, Tr) and from white to black (falling time, Tf). For additional information see FIG 3.
- 5. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG 4.
- 6. Gray scale specification

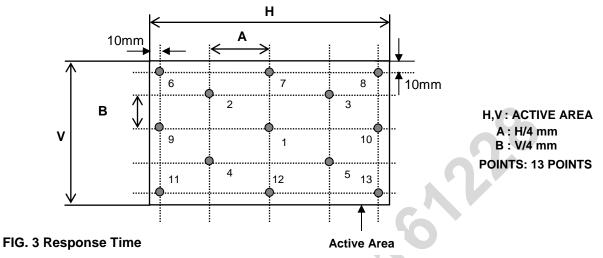
Gray Level	Luminance [%] (Typ)
LO	0.16
L7	0.97
L15	4.26
L23	10.5
L31	19.8
L39	33.6
L47	52.1
L55	74.8
L63	100

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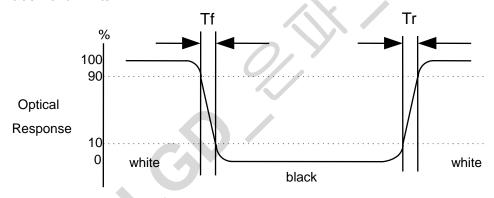


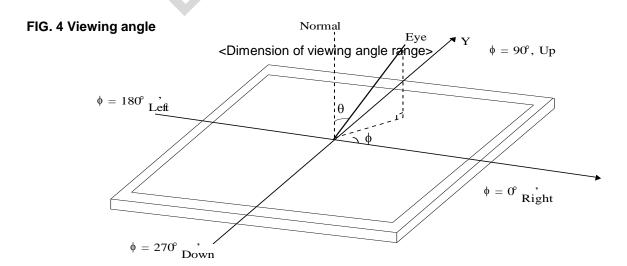
FIG. 2 Luminance

<Measuring point for Average Luminance & measuring point for Luminance variation>



The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".







5. Mechanical Characteristics

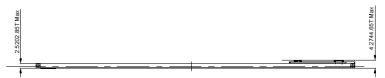
The contents provide general mechanical characteristics for the model LP125WF4. In addition the figures in the next page are detailed mechanical drawing of the LCD.

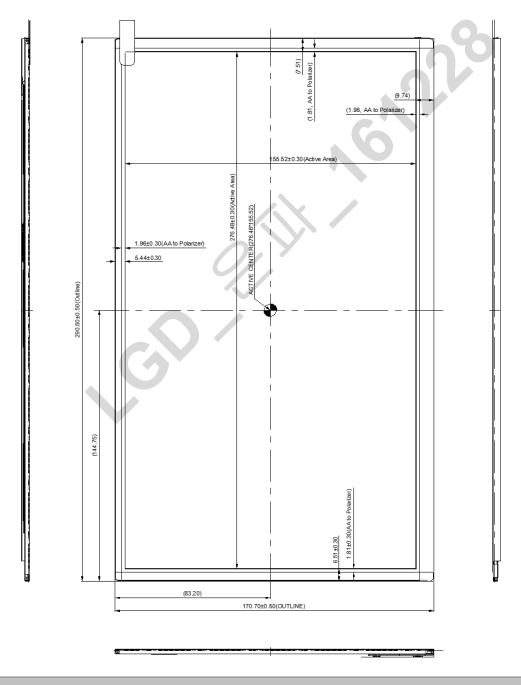
	Horizontal	290.5 ± 0.5mm			
Outline Dimension	Vertical	170.7± 0.5mm			
	Thickness	2.85mm (max)			
Active Display Area	Horizontal	276.48 ± 0.5m			
Active Display Area	Vertical	155.52 ± 0.5mm			
Weight	230g (Max.)				
Surface Treatment	Glare treatment of the front polarizer				



<FRONT VIEW>

Note) Unit:[mm], General tolerance: ± 0.5mm

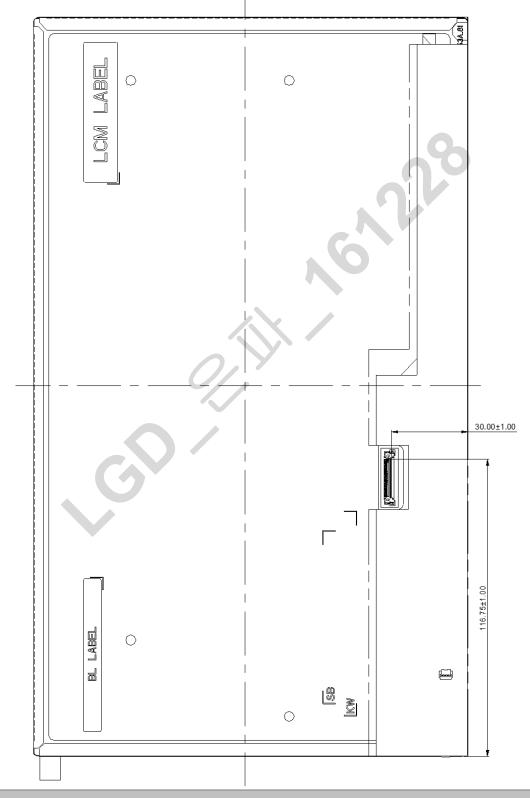






<REAR VIEW>

Note) Unit:[mm], General tolerance: ± 0.5mm





[DETAIL INFORMATION OF PPID LABEL AND REVISION CODE]

* Country of Origin

* PPID Label Revision

XX-0DND8T-56252-XXX-XXXX-XXXX D/PN:0DND8T 12.5" FHD

. LP125WF4 (SP)(Q1)

.G Display







* PPID Label Revision:

It is subject to change with Dell event. Please refer to the below table for detail.

Classification	No Change	1st Revision	2nd Revision	•••	9th Revision	•••
SST(WS)	X00	X01	X02	•••	X09	•••
PT(ES)	X10	X11	X12		X19	
ST(CS)	X20	X21	X22	•••	X29	•••
XB(MP)	A00	A01	A02		A09	

Country of Origin	Factory ID
CN: China	LGDNJ
KR: Korea	-



6. Reliability

Environment test condition

No.	Test Item	Conditions			
1	High temperature storage test	Ta= 60°C, 240h			
2	Low temperature storage test	Ta= -20°C, 240h			
3	High temperature operation test	Ta= 50°C, 50%RH, 240h			
4	Low temperature operation test	Ta= 0°C, 240h			
5	Vibration test (non-operating)	Random, 1.0Grms, 10 ~ 300Hz(PSD 0.0035) 3 axis, 30min/axis			
6	Shock test (non-operating)	 No functional or cosmetic defects following a shock to all 6 sides delivering at least 180 G in a half sine pulse no longer than 2 ms to the display module No functional defects following a shock delivering at least 200 g in a half sine pulse no longer than 2 ms to each of 6 sides. Each of the 6 sides will be shock tested with one each display, for a total of 6 displays 			
7	Altitude operating storage / shipment	0 ~ 10,000 feet (3,048m) 24Hr 0 ~ 40,000 feet (12,192m) 24Hr			

{ Result Evaluation Criteria }

There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.

In the Reliability Test, Confirm performance after leaving in room temp.

In the standard condition, there shall be no practical problems that may affect the display function 24 hours later after reliability test. After the reliability test, we can guarantee the product only when the corrosion is causing its malfunction. The corrosion causing no functional defect can not be guaranteed.



7. International Standards

7-1. Safety

- a) UL 60950-1, Underwriters Laboratories Inc.
 Information Technology Equipment Safety Part 1 : General Requirements.
- b) CAN/CSA-C22.2 No. 60950-1-07, Canadian Standards Association. Information Technology Equipment - Safety - Part 1 : General Requirements.
- c) EN 60950-1, European Committee for Electro technical Standardization (CENELEC). Information Technology Equipment Safety Part 1 : General Requirements.
- d) IEC 60950-1, The International Electro technical Commission (IEC).
 Information Technology Equipment Safety Part 1 : General Requirements

7-2. Environment

a) RoHS, Directive 2011/65/EU of the European Parliament and of the council of 8 June 2011



8. Packing

8-1. Designation of Lot Mark

a) Lot Mark

А	В	С	D	Е	F	G	Н	I	J	К	L	М	
---	---	---	---	---	---	---	---	---	---	---	---	---	--

A,B,C : SIZE(INCH) D : YEAR

E: MONTH $F \sim M$: SERIAL NO.

Note

1. YEAR

Year	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
Mark	A	В	С	D	Е	F	G	Н	J	K

2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	Α	В	С

b) Location of Lot Mark

Serial No. is printed on the label. The label is attached to the backside of the LCD module. This is subject to change without prior notice.

8-2. Packing Form

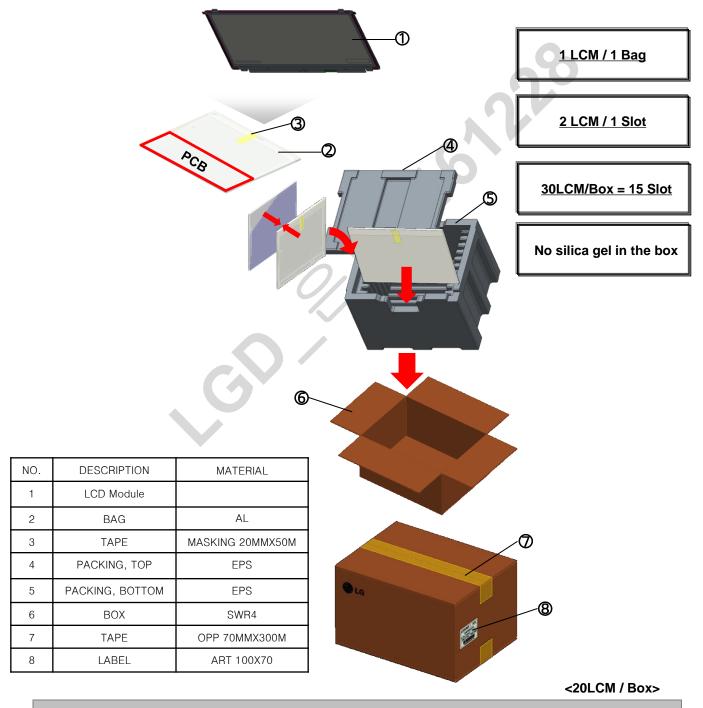
a) Package quantity in one box: 30 pcs

b) Box Size: 478mm X 365mm X 244mm

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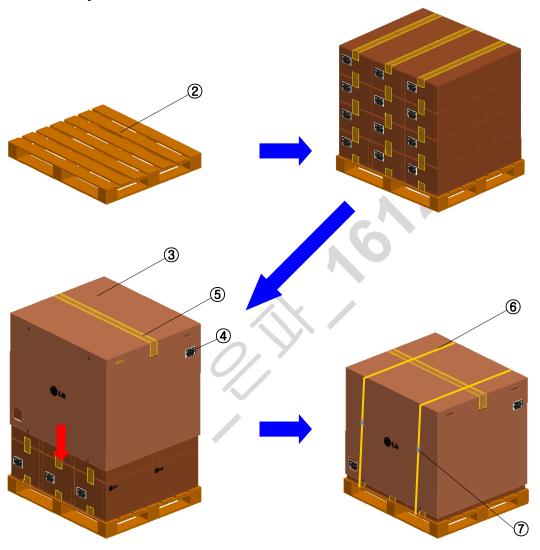


8-3. Packing Assembly





8-4 Pallet Assembly



NO.	DESCRIPTION	MATERIAL
1	Packing AssY	
2	Pallet	Plywood
3	Angle Cover	SW
4	Label	YUPO 100X70
5	TAPE	OPP 70MMX300M
6	Band	PP
7	CLIP	Steel



9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

9-1. MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment.
 - Do not touch the surface of polarizer for bare hand or greasy cloth.(Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.
- (10) When handling the LCD module, it needs to handle with care not to give mechanical stress to the PCB and Mounting Hole area."

9-2. OPERATING PRECAUTIONS

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage : $V=\pm\ 200mV(Over\ and\ under\ shoot\ voltage)$
- (2) Response time depends on the temperature.(In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.) And in lower temperature, response time(required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.

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9-3. ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

9-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

9-5. STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object. It is recommended that they be stored in the container in which they were shipped.

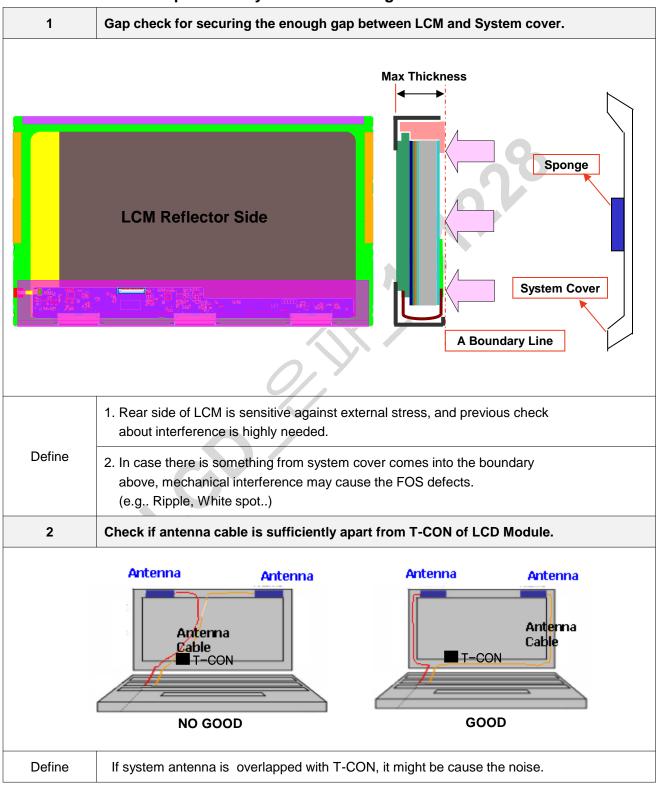
9-6. HANDLING PRECAUTIONS FOR PROTECTION FILM

- (1) When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) The protection film is attached to the polarizer with a small amount of glue. If some stress is applied to rub the protection film against the polarizer during the time you peel off the film, the glue is apt to remain on the polarizer.
 - Please carefully peel off the protection film without rubbing it against the polarizer.
- (3) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the polarizer after the protection film is peeled off.
- (4) You can remove the glue easily. When the glue remains on the polarizer surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.

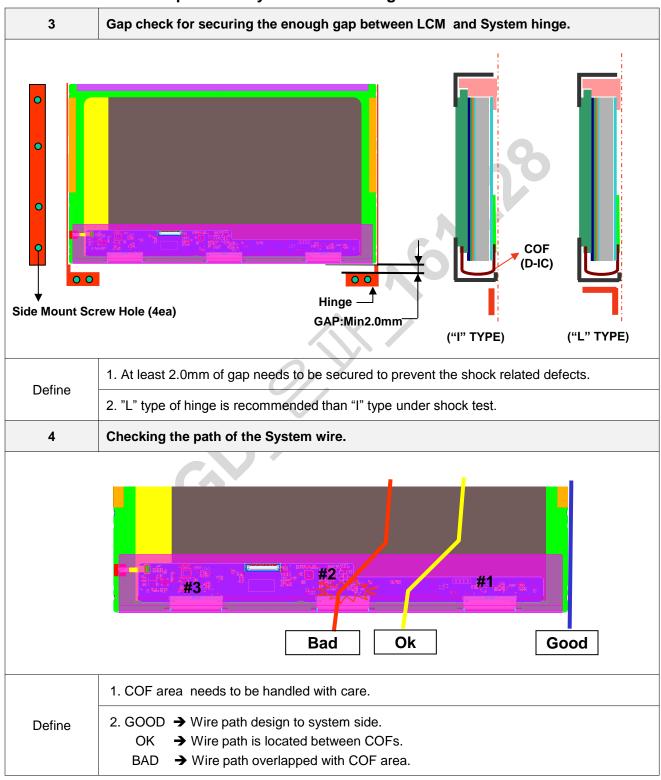
9-7. THE LGD QA RESPONSIBILITY WILL BE AVOIDED IN CASE OF BELOW

- (1) When the customer attaches TSM(Touch Sensor Module) on LCM without Supplier's approval.
- (2) When the customer attaches cover glass on LCM without Supplier's approval.
- (3) When the LCMs were repaired by 3rd party without Supplier's approval.
- (4) When the LCMs were treated like Disassemble and Rework by the Customer and/or Customer's representatives without supplier's approval.

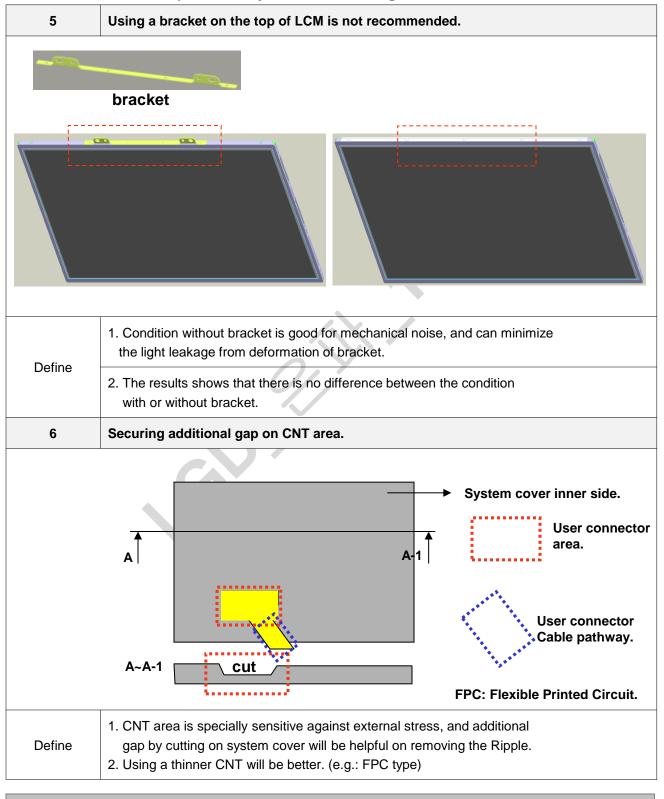




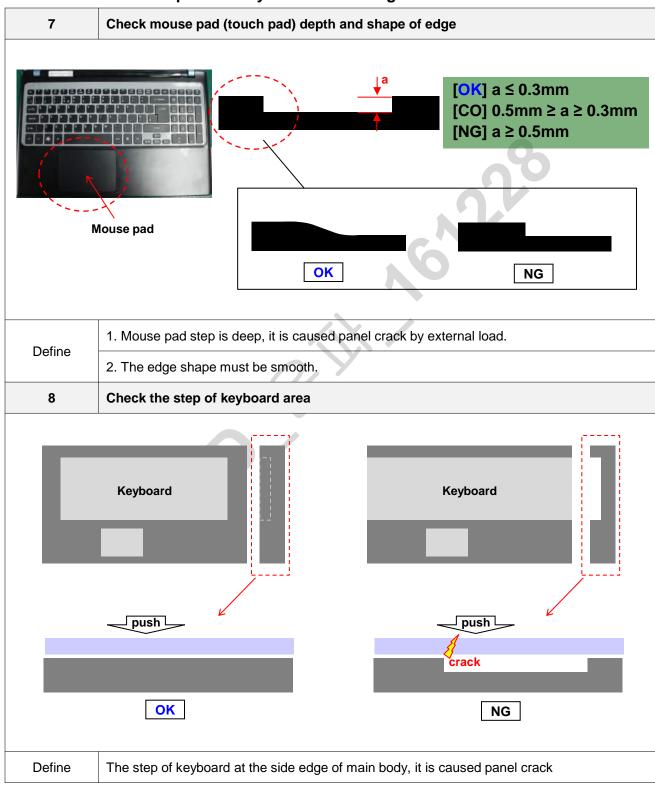






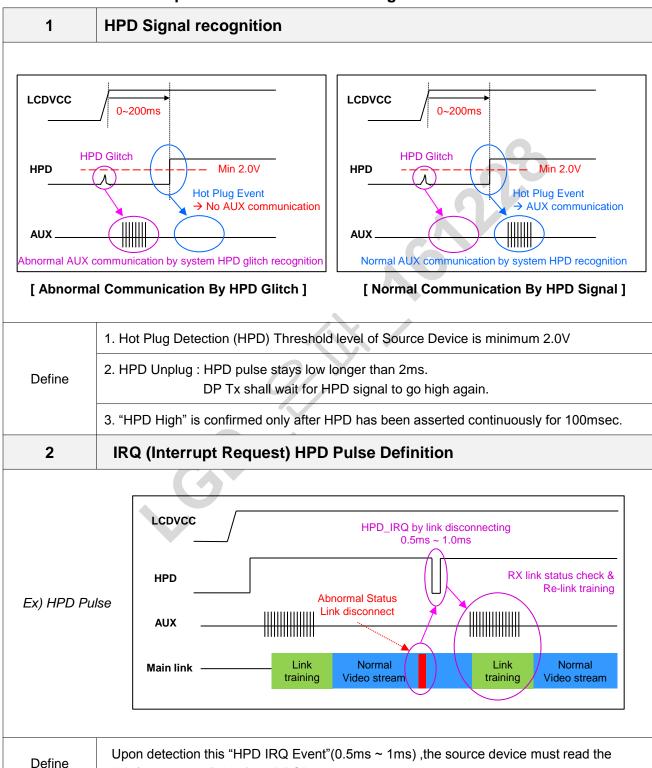








APPENDIX B. LGD Proposal for eDP Interface Design Guide

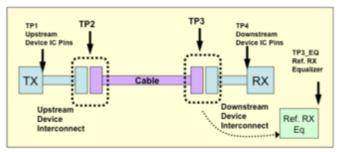


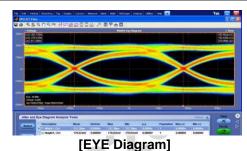
link / sink status field of the DPCD and take corrective action.



APPENDIX B. LGD Proposal for eDP Interface Design Guide

3 Main Link EYE Diagram





Volts 350mV 214.8ps 5 214.8ps 0.0 0.1 0.2 0.3 0.4 0.5 0.6 0.7 0.8 0.9 1.0 UI

Volts 1 188.5ps 3 1.0 UI

Point	UI	Voltage (Volts)
1	0.210	0.000
2	0.355	0.140
3	0.500	0.175
4	0.645	0.175
5	0.790	0.000
6	0.645	-0.175
7	0.500	-0.175
8	0.355	-0.140

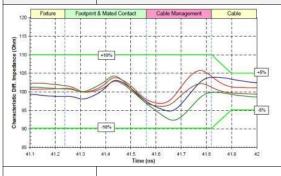
Point	U	Voltage (Volts)
1	0.246	0.000
2	0.500	0.075
3	0.755	0.000
4	0.500	-0.075

[EYE Vertices for TP2 at HBR]

[EYE Vertices for TP3 at HBR]

Define Main Link EYE Diagram should meet TP2 and TP3 point

4 Cable Impedance management

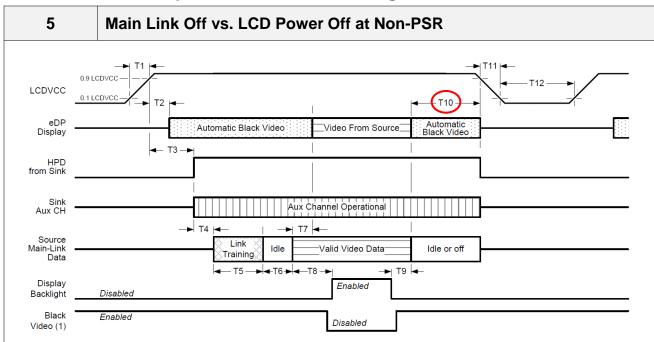


Segment	Differential Impedance	Maximum Tolerance		
Fixture	100 Ω			
Connector	100 Ω	+/- 10%		
Wire management	100 Ω			
Cable	100 Ω	+/- 5%		

Define Cable Impedance 100 Ω +/- 5% ($95\Omega \sim 105\Omega$)



APPENDIX B. LGD Proposal for eDP Interface Design Guide



Timing Parameter	Description	Required By	Min	Max
T10	Delay from end of valid video from Source to Power Off	Source	0ms	500ms

 * LGD recommend that Source must power off the LCDVCC if Main Link off like below.







[Case2. Close the Lid]

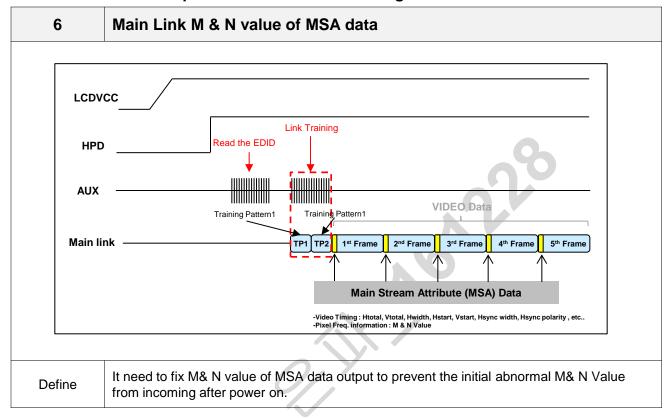
Define

If Main Link off signal from Source, then LCDVCC must be Power Off within T10 period at Non-PSR mode

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APPENDIX B. LGD Proposal for eDP Interface Design Guide



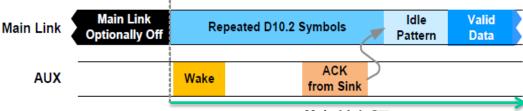


APPENDIX B. LGD Proposal for eDP Interface Design Guide

7 PSR Exit

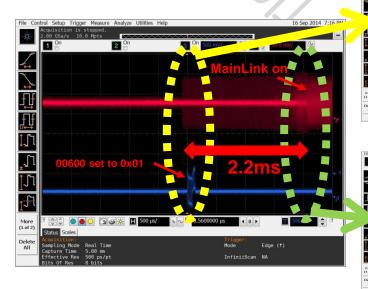
If link training is not required, the Source must begin transmitting data on the Main Link prior to the wake AUX command which occurs through writing 01h to the SET_POWER & SET_DP_PWR_VOLTAGE register (DPCD Address 00600h; see $DP \ v1.2a$), as illustrated in the upper portion of Figure 6-9. This transmitted data must be a repetition of D10.2 symbols (which is the same as Link Training Pattern 1). Note the requirement above to transmit five repeats of the Idle Pattern after receiving ACK from the Sink.

PSR Exit Link Management with No Link Training



Main Link On

-. The below waveform is the issued case.





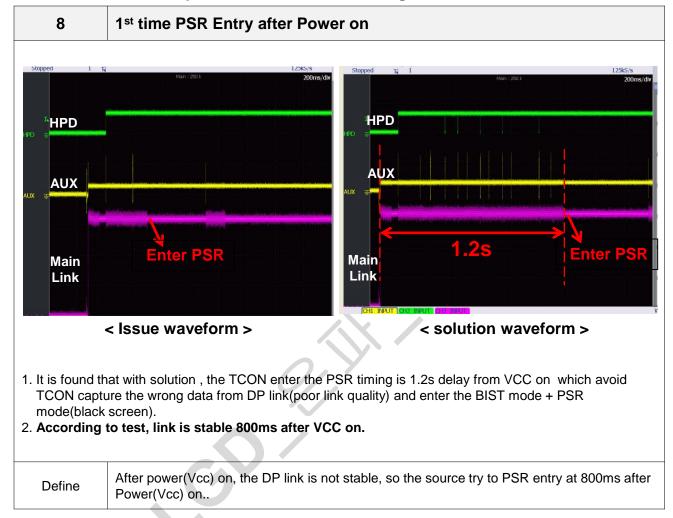


Define

If link training is not required, the source must begin transmitting data on the ML prior to the wake AUX wake-up command.



APPENDIX B. LGD Proposal for eDP Interface Design Guide

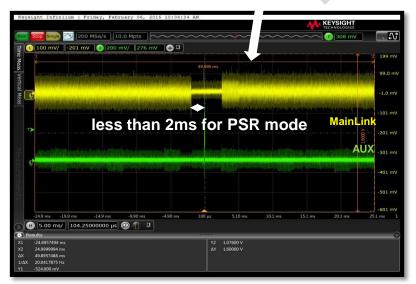




APPENDIX B. LGD Proposal for eDP Interface Design Guide

9 PSR Period Issue





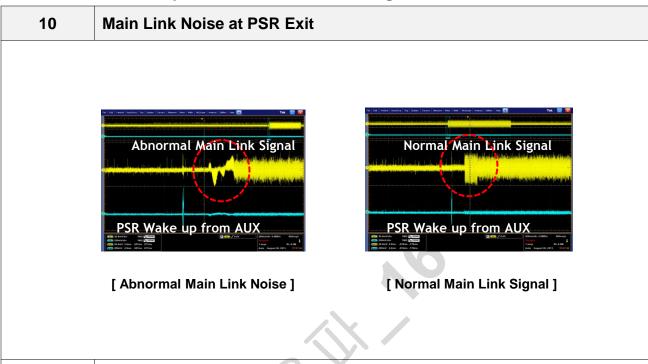
- 1. When issue is happened, system go to PSR mode for very short time.
- If PSR active period is shorter than 1frame(16.67ms), T-Con can not go to the standby mode for PSR exit.

Define

When GPU go to the PSR mode, the source must hold the main link off over than 1frame.



APPENDIX B. LGD Proposal for eDP Interface Design Guide



Define Main Link Noise at PSR Exit mode can be a cause abnormal display.



APPENDIX C. Enhanced Extended Display Identification Data (EEDID™) 1/3

	Byte	Byte	Field Name and Comments	Value	Value
	(Dec)	(Hex)		(Hex)	(Bin)
Header	0	00	Header	00	00000000
	1	01	Header	FF	111111111
	3	02	Header Header	FF	11111111
	4	03	Header	FF FF	11111111
	5	05	Header	FF	11111111
	6	06	Header	FF	11111111
	7	07	Header	00	00000000
	8	08	ID Manufacture Name LGD	30	00110000
	9	09	ID Manufacture Name	E4	11100100
*	10	0A	ID Product Code 0542h	42	01000010
Vendor / Product EDID Version	11	0B	(Hex LSB first)	05	00000101
endor / Produ EDID Version	12	0C	ID Serial No Optional ("00h" If not used, Number Only and LSB First)	00	00000000
Pr er	13	0D	ID Serial No Optional ("00h" If not used, Number Only and LSB First)	00	00000000
7 7	14	0E	ID Serial No Optional ("00h" If not used, Number Only and LSB First)	00	00000000
100 TIC	15	0F	ID Serial No Optional ("00h" If not used, Number Only and LSB First)	00	00000000
ance ED	16	10	Week of Manufacture - Optinal 00 weeks	00	00000000
2 7	17	11	Year of Manufacture 2016 years	1A	00011010
	18	12	EDID structure version # = 1	01	00000001
	19	13	EDID revision # = 4	04	00000100
			Video input Definition = Input is a Digital Video signal Interface, Colo Bit Depth; 6 Bits per Primary Color, Digital Video Interface		
	20	14	Standard Supported: Display Port is supported	95	10010101
ers	21	15	Horizontal Screen Size (Rounded cm) = 28 cm	1C	00011100
la)	22	16	Vertical Screen Size (Rounded cm) = 16 cm	10	00010000
isp	23	17	Display Transfer Characteristic (Gamma) = (gamma*100)-100 = Example:(2.2*100)-100=120	78	01111000
Display Parameters	23	1,	Feature Support [Display Power Management(DPM): Standby Mode is not supported, Suspend Mode is not supported, Active Off	70	01111000
P	24	18	= Very Low Power is not supported, Supported Color Encoding Formats: RGB 4:4:4, Other Feature Support Flags: No_sRGB,	02	00000010
			Preferred Timing Mode, No_Display is continuous frequency (Multi-mode_Base EDID and Extension Block).]	02	
	25	19	Red/Green Low Bits (RxRy/GxGy)	DF	11011111
	26	1A	Blue/White Low Bits (BxBy/WxWy)	25	00100101
	27	1B	Red X Rx = 0.589	96	10010110
or	28	1C	Red Y Ry = 0.356	5B	01011011
Panel Color Coordinates				55	
l C dir	29	1D	Green X Gx = 0.335		01010101
ne	30	1E	Green Y $Gy = 0.565$	90	10010000
C_{o}	31	1F	Blue X Bx = 0.156	28	00101000
	32	20	Blue Y By = 0.104	1A	00011010
	33	21	White $X Wx = 0.313$	50	01010000
	34	22	White Y $Wy = 0.329$	54	01010100
1	25	22		00	00000000
Established Timings	35	23	Established timing 1 (Optional_00h if not used)	00	00000000
stablishe Timings	36	24	Established timing 2 (Optional_00h if not used)	00	00000000
ap m	30	24	Established thiming 2 (Optiona_Oon it not used)	00	0000000
Zst.	37	25	Manufacturer's timings (Optional_00h if not used)	00	00000000
F					
	38	26	Standard timing ID1 (Optional_01h if not used)	01	00000001
	39	27	Standard timing ID1 (Optional_01h if not used)	01	00000001
	40	28	Standard timing ID2 (Optional_01h if not used)	01	00000001
2	41	29	Standard timing ID2 (Optional_01h if not used)	01	00000001
2 2	42	2A	Standard timing ID3 (Optional_01h if not used)	01	00000001
in	43 44	2B 2C	Standard timing ID3 (Optional_01h if not used) Standard timing ID4 (Optional_01h if not used)	01	00000001 00000001
Standard Timing ID	45	2D	Standard timing ID4 (Optional_OIn ir not used) Standard timing ID4 (Optional_OIh if not used)	01 01	00000001
	46	2E	Standard timing ID5 (Optional_01h if not used)	01	0000001
	47	2F	Standard timing ID5 (Optional_OIn in not used) Standard timing ID5 (Optional_OIn in not used)	01	0000001
	48	30	Standard timing ID6 (Optional_Olh ir not used)	01	0000001
	49	31	Standard timing ID6 (Optional_Oth in not used)	01	00000001
	50	32	Standard timing ID7 (Optional_01h if not used)	01	00000001
	51	33	Standard timing ID7 (Optional_01h if not used)	01	00000001
	52	34	Standard timing ID8 (Optional_01h if not used)	01	00000001
	53	35	Standard timing ID8 (Optional_01h if not used)	01	00000001



APPENDIX C. Enhanced Extended Display Identification Data (EEDID™) 2/3

	Byte (Dec)	Byte (Hex)	Field Name and Comments	Value (Hex)	Value (Bin)
Timing Descriptor #1	54	36	Pixel Clock/10,000 (LSB) 138.7 MHz @ 60 Hz	2E	00101110
	55	37	Pixel Clock/10,000 (MSB)	36	00110110
	56	38	Horizontal Active (HA) (lower 8 bits) 1920 pixels	80	10000000
	57	39	Horizontal Blanking (HB) (lower 8 bits) 160 pixels	A0	10100000
	58	3A	Horizontal Active (HA) / Horizontal Blanking (HB) (upper 4:4bits)	70	01110000
	59	3B	Vertical Avtive (VA) 1080 lines	38	00111000
	60	3C	Vertical Blanking (VB) (DE Blanking typ.for DE only panels) 31 lines	1F	00011111
ı <u>i</u>	61	3D	Vertical Active (VA) / Vertical Blanking (VB) (upper 4:4bits)	40	01000000
SCT	62	3E	Horizontal Front Porch in pixels (HF) (lower 8 bits) 48 pixels	30	00110000
)e	63	3F	Horizontal Sync Pulse Width in pixels (HS) (lower 8 bits) 32 pixels	20	00100000
0.0	64	40	Vertical Front Porch in lines (VF): Vertical Sync Pluse Width in lines (VS) (lower 4 bits) 3 lines: 5 lines	35	00110101
ıi	65	41	Horizontal Front Porch/ Sync Pulse Width/ Vertical Front Porch/ Sync Pulse Width (upper 2bits)	00	00000000
<u>.</u>	66	42	Horizontal Vedio Image Size (mm) (lower 8 bits) 276 mm	14	00010100
	67	43	Vertical Vedio Image Size (mm) (lower 8 bits) 156 mm	9C	10011100
	68	44	Horizontal Image Size / Vertical Image Size (upper 4 bits)	10	00010000
	69	45	Horizontal Border = 0 (Zero for Notebook LCD)	00	00000000
	70	46	Vertical Border = 0 (Zero for Notebook LCD)	00	00000000
	71	47	Non-Interlace, Normal display, no stereo, Digital Separate [Vsync_NEG, Hsync_POS (outside of V-sync)]	1A	00011010
	72	48	Pixel Clock/10,000 (LSB) 111 MHz @ 48 Hz	5C	01011100
	73	49	Pixel Clock/10,000 (MSB)	2B	00101011
	74	4A	Horizontal Active (HA) (lower 8 bits) 1920 pixels	80	10000000
	75	4B	Horizontal Blanking (HB) (lower 8 bits) 160 pixels	A0	10100000
	76	4C	Horizontal Active (HA) / Horizontal Blanking (HB) (upper 4:4bits)	70	01110000
#	77	4D	Vertical Avtive (VA) 1080 lines	38	00111000
or.	78	4E	Vertical Blanking (VB) (DE Blanking typ.for DE only panels) 31 lines	1 F	00011111
id.	79	4F	Vertical Active (VA) / Vertical Blanking (VB) (upper 4:4bits)	40	01000000
SC1	80	50	Horizontal Front Porch in pixels (HF) (lower 8 bits) 48 pixels	30	00110000
De	81	51	Horizontal Sync Pulse Width in pixels (HS) (lower 8 bits) 32 pixels	20	00100000
<u> </u>	82	52	Vertical Front Porch in lines (VF): Vertical Sync Pluse Width in lines (VS) (lower 4 bits) 3 lines: 5 lines	35	00110101
Timing Descriptor #2	83	53	Horizontal Front Porch/ Sync Pulse Width/ Vertical Front Porch/ Sync Pulse Width (upper 2bits)	00	00000000
	84	54	Horizontal Vedio Image Size (mm) (lower 8 bits) 276 mm	14	00010100
• • •	85	55	Vertical Vedio Image Size (mm) (lower 8 bits) 156 mm	9C	10011100
	86	56	Horizontal Image Size / Vertical Image Size (upper 4 bits)	10	00010000
	87	57	Horizontal Border = 0 (Zero for Notebook LCD)	00	00000000
	88	58	Vertical Border = 0 (Zero for Notebook LCD)	00	00000000
	89	59	Non-Interlace, Normal display, no stereo, Digital Separate [Vsync_NEG, Hsync_POS (outside of V-sync)]	1A	00011010
	90	5A	Flag	00	00000000
	91	5B	Flag	00	00000000
3	92	5C	Flag	00	00000000
	93	5D	Data Type Tag : Alphanumeric Data String (ASCII String)	FE	11111110
	94	5E	Flag	00	00000000
. #3	95		Dell P/N 1st Character = D	44	01000100
Timing Descriptor	96	60	Dell P/N 2nd Character = N	4E	01001110
ri.	97	61	Dell P/N 3rd Character = D	44	01000100
esc.	98	62	Dell P/N 4th Character = 8	38	00111000
Ď	99	63	Dell P/N 5th Character = T	54	01010100
8u	100	64	EDID Revision Build Name = MP(X-Build), Revision # = A00	80	10000000
mi	101	65	Manufacturer P/N = 1	31	00110001
Tür	102	66	Manufacturer P/N = 2	32	00110010
	103	67	Manufacturer P/N = 5	35	00110101
	104	68	Manufacturer P/N = W	57	01010111
	105	69	Manufacturer P/N = F	46	01000110
	106	6A	Manufacturer P/N = 4	34	00110100
	107	6B	Manufacturer P/N (If < 13 char, then terminate with ASC II code 0 Ah,set remaining char = 20 h)	0A	00001010



APPENDIX C. Enhanced Extended Display Identification Data (EEDID™) 3/3

	Byte (Dec)	Byte (Hex)	Field Name and Comments	Value (Hex)	Value (Bin)
Timing Descriptor #4	108		Flag	00	00000000
	109		Flag	00	00000000
	110	6E	Flag	00	00000000
	111	6F	Data Type Tag: Descriptor Defined by manufacturer	00	00000000
	112	70	Flag	00	00000000
	113	71	Color Management [No +2 FRC Support, True Color Depth : 6 bit]	00	00000000
	114	72	Panel Type [WLED], Configuration [Single light bar], Number Lamp or LED Light Bar [one]	41	01000001
ipt	115	73	Frame Rate Details [Minimum Frame Rate : 40Hz, Maximum Frame Rate : 65Hz , Tcon provides native Intel DRRS / sDRRS support]	31	00110001
scr	116	74	Controller Interface and Maximum Luminance [PWM type, 300 nit]	9E	10011110
De	117	75	Front Surface / Polarizer [Anti-Glare, No Transflective] , Pixel Structure [RGB v-stripe]	00	00000000
0.0	118	76	Multi-Media Features [Color Management : NTSC, Dynamic Backlight Control : Type 1]	10	00010000
nir	119	77	Multi-Media Features [Motion Blur : No support , Active Gamma Control : No support]	00	00000000
Tin	120	78	Special Features [Wireless Enhancement Hardware: No support, In-Cell Scanner: No support]	00	00000000
	121	79	Special Features [Number of LVDS channels or eDP lanes : two , Overdrive : No ,Interface : eDP , In-Cell Touch Support : No]	0A	00001010
	122	7A	Special Features [BIST Support : yes, Electronic Privacy : No electronic privacy hardware support, 3-D Support : No]	01	00000001
	123	7B	(If<13 char> 0Ah, then terminate with ASC II code 0Ah, set remaining char = 20h)	0A	00001010
	124	7C	(If<13 char> 0Ah, then terminate with ASC II code 0Ah, set remaining char = 20h)	20	00100000
	125	7D	(If<13 char> 0Ah, then terminate with ASC II code 0Ah, set remaining char = 20h)	20	00100000
Checksum	126	7 E	Extension flag (# of optional 128 panel ID extension block to follow, Typ = 0)	00	00000000
	127	7 F	Check Sum (The 1-byte sum of all 128 bytes in this panel ID block shall = 0)	C2	11000010



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